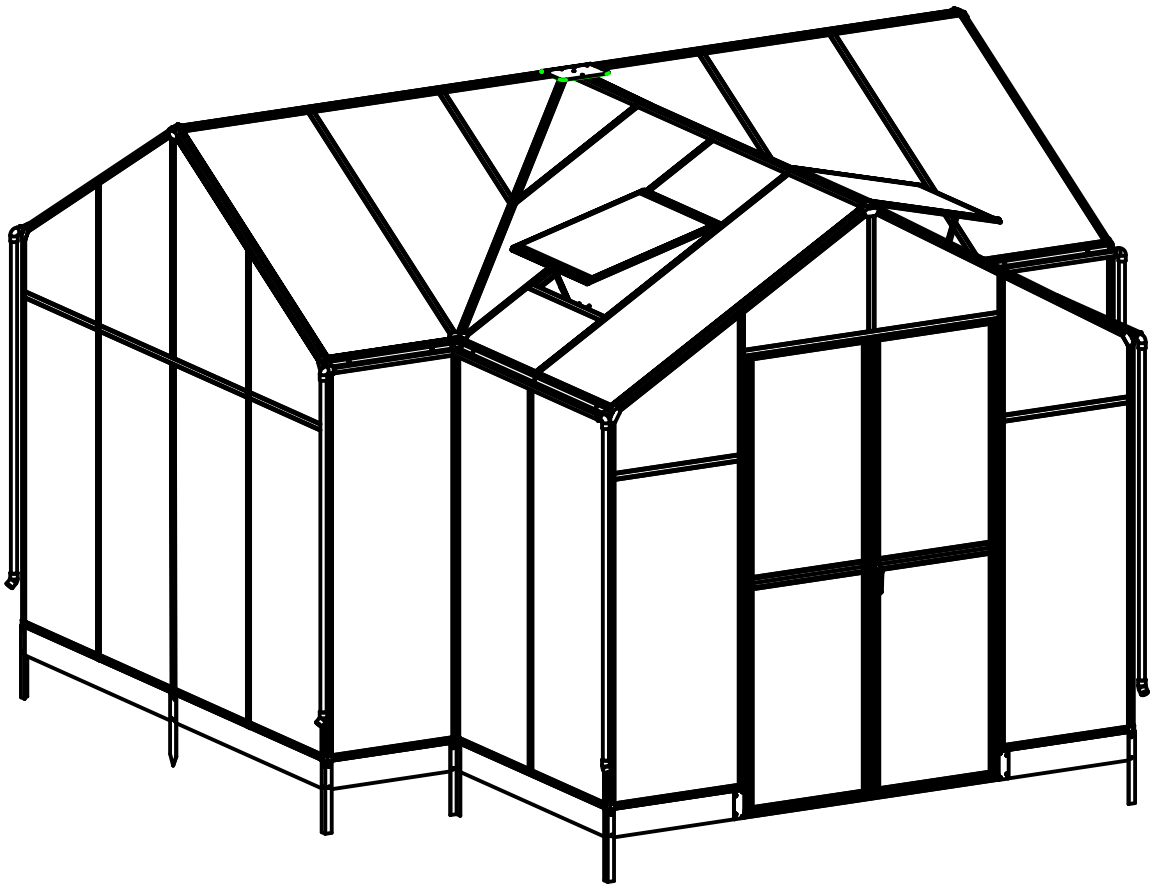


Assembly Instructions



MODEL:AMT4606

PRODUCT SIZE(LxWxH): 373X373X252CM

PLEASE READ CAREFULLY BEFORE ASSEMBLY

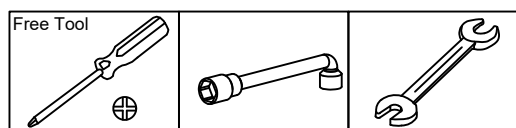
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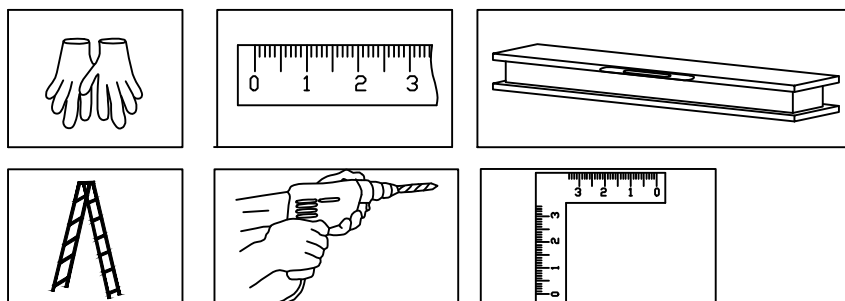
Assembly and Maintenance Advice

1. For safety purposes, we strongly recommend that this product is assembled by at least two people.
2. Some components have sharp metal edges. Please be careful when handling metal components. Please wear gloves, shoes and safety goggles during assembly.
3. Lay all of the components on a soft carpet or blanket to avoid any scratches or damages.
4. DO NOT climb or stand on the roof. Heavy articles should not be leaned against the greenhouse.
5. Keep the roof and gutter clear of snow, dirt & leaves. Allowing snow to build up on the roof may damage the product.
6. Unlike steel, if the paint finish is scratched this will not harm the aluminium underneath.
7. When your product needs cleaning, use a mild detergent solution and rinse with cold clean water. Do not use acetone, abrasive cleaners or strong detergents to clean the panels.

Tools Provided:



Tools Required when Assembly (Not Provided)



Assembly at least by two Persons

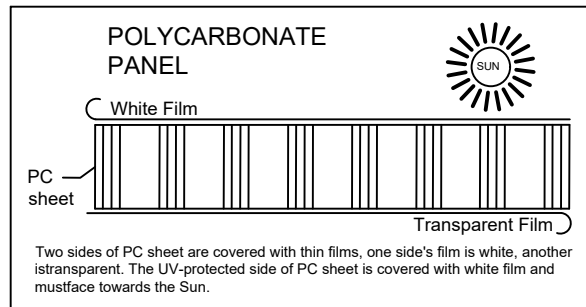


Important:

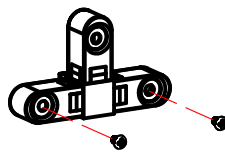
Rubber is not provided if you choose polycarbonate sheet as glazing panel.

Functions and Features:

1. Remove approximately 2 inches of film from all sheet edges before installing and remove all film immediately after the construction is completed. Please ensure that the side with the white film faces outwards.



2. Using a new connector made of nylon to connect the aluminum profiles and secure them with the screws, which allows a simpler & more convenient assembly, also reduces the assembly time.



	PART	NO	QTY
1		L03A	1
		L03D	1
2		L06B	1
3		A1	2
4		E1	2
5		C1	2
6		B1	$\frac{2}{2}$ 4
7		D1	2

DOOR

PART	NO	QTY
	L15A	4
	L16A	2
	L17A	2
	L18A	1
	L18B	1

PART	NO	QTY
	D306	8
	D307	3
	D330	2
	D47	1
	A89	2
	H192	1
	H201	2
	H152	1
	S76 M4X32	2



	PART	NO	QTY
1		L03C	2
2		L03B	2
3		L05B	6
4		L05C	4
		L05F	2
5		L05A	2
		L05E	2
6		L05D	2
		L05G	2
7		L05H	1
8		L06A	2
9		L07A	2
10		L08A	2

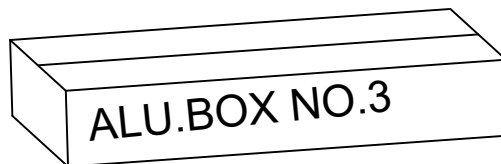
	PART	NO	QTY
11		L02C	$\frac{2}{2}$ 4
12		L02D	2
13		L02E	2
14		L02L	2
15		L02B	2
16		L09C	1
		L09E	1
17		L09D	1
		L09B	1
18		L09A	2
19		L13A	2



	PART	NO	QTY			
1		L01A	2			
2		L01B	2			
3		L01E	1			
		L01F	1			
4		L02A	<table border="1"><tr><td>2</td></tr><tr><td>2</td></tr><tr><td>2</td></tr></table> 6	2	2	2
2						
2						
2						
5		L10A	1			
6		L12A	2			

WINDOW

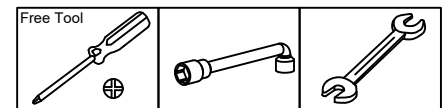
PART	NO	QTY
	L11A	4
	L19A	8
	L20A	4
	L21A	4



PART	NO	QTY
	D495	1
	D348	3
	A51	4
	D25	1
	D501	2
	D05	34
	D329	2
	D496	1
	D499	1
	D514	2
	D114	24
	A111	4

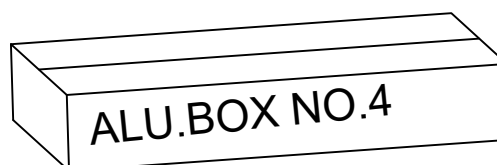
PART	NO	QTY
	Z08	12
	Ø4.2X16	
	S01	58
	M6X12	
	M01	58
	M6	
	M08	230
	M5	
	S20	230
	M5X10	
	S26	85
	M5X12	
	Z02	41
	Ø4X16	
	Z17	8
	M4.8X16	
	S28	8
	M4X10	
	M02	8
	M4	
	S69	24
	M6X60	

Tools Provided:



	PART	NO	QTY			
1		L01C	2			
2		L01D	2			
3		L01C	1			
		L01D	1			
4		L02G	2			
5		L02k	1			
6		L02I	2			
		L02F	2			
7		L02J	2			
		L02H	1			
8		L04A	<table border="1"><tr><td>4</td></tr><tr><td>4</td></tr><tr><td>2</td></tr></table> 10	4	4	2
4						
4						
2						
9		L07B	2			
10		L07C	2			

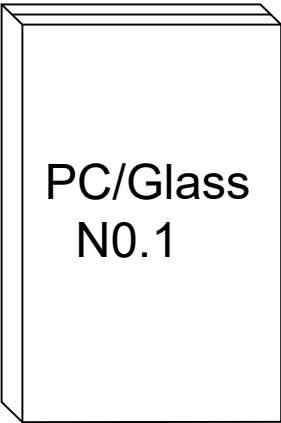
	PART	NO	QTY
11		L08B	2
12		L08D	1
		L08G	1
13		L08E	1
14		L08F	4
15		L08F	2
		L08C	2
16		L10B	1
17		L22A	6



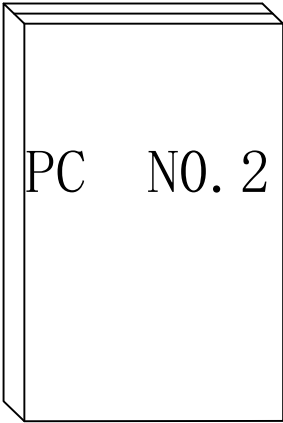
PART	NO	QTY
	A96	5
	A95R	3
	A95L	3
	J262	2
	A97	9
	A98	1
	J261	2
	J173	3
	J172R	3
	J172L	3
	J260	2
	J94	6
	J166	6
	J93	6

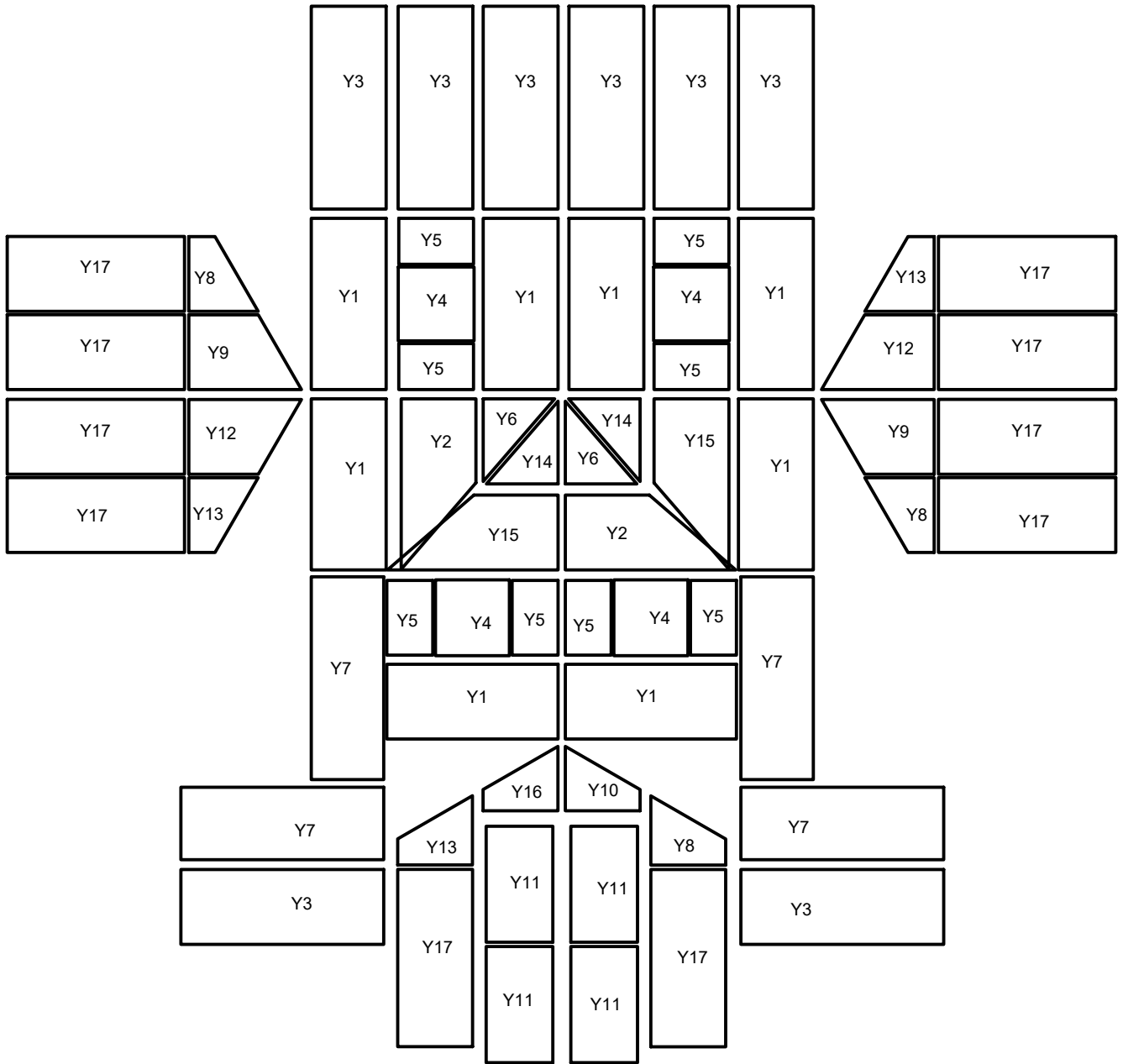
PART	NO	QTY
	Y3	8
	Y17	10
	Y7	4
	Y11	4
	Y9	2
	Y12	2
	Y8	3
	Y13	3
	Y10	1
	Y16	1

PART	NO	QTY
	J107	137



PART	NO	QTY
	Y1	8
	Y4	4
	Y5	8
	Y2	2
	Y15	2
	Y6	2
	Y14	2

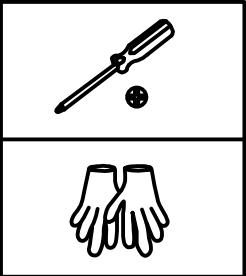
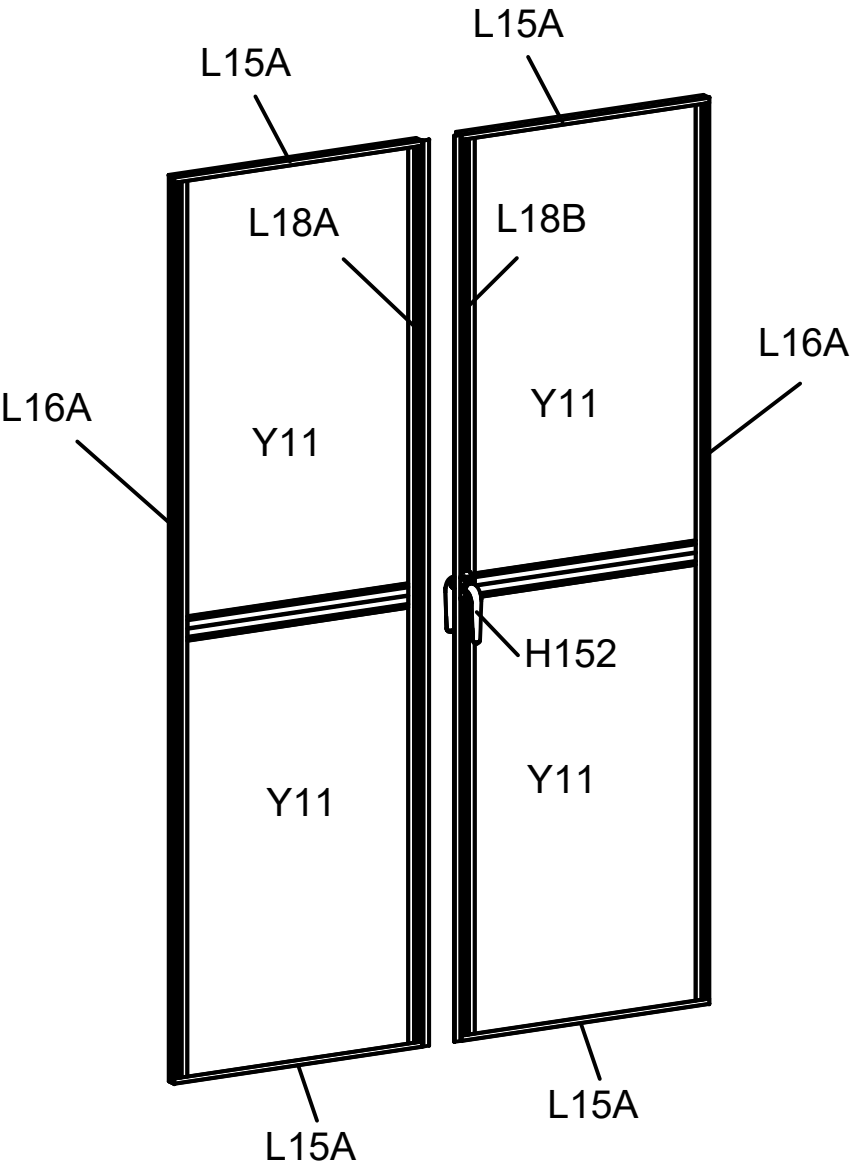




PART	NO	QTY
	L16A	2
	L18A	1
	L18B	1
	L17A	2
	L15A	4
	Y11	4
	S26 M5X12	24
	H152	1
	D47	1
	S76 M4X32	2
	M08 M5	16
	S84 M4X20	2
	H192	1
	H201	2

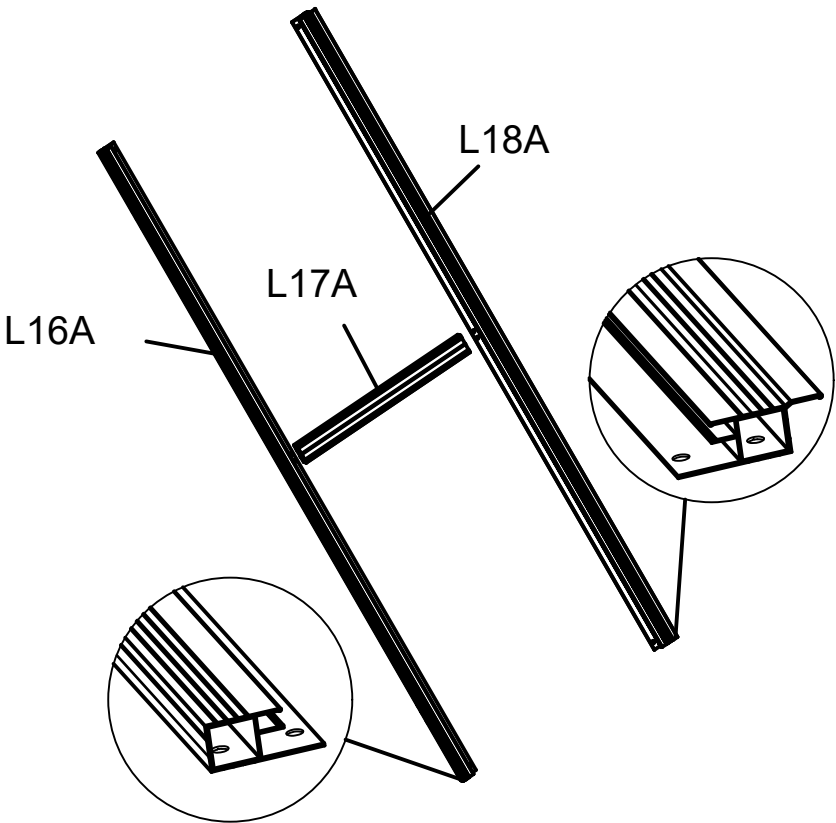
Left Door

Right Door

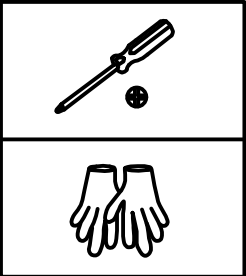
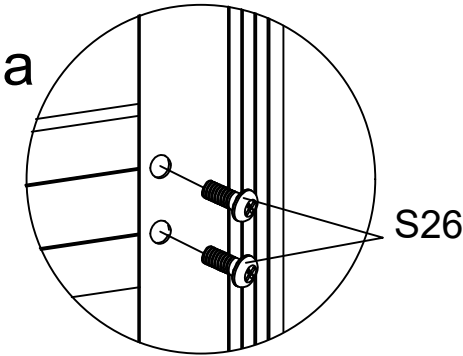
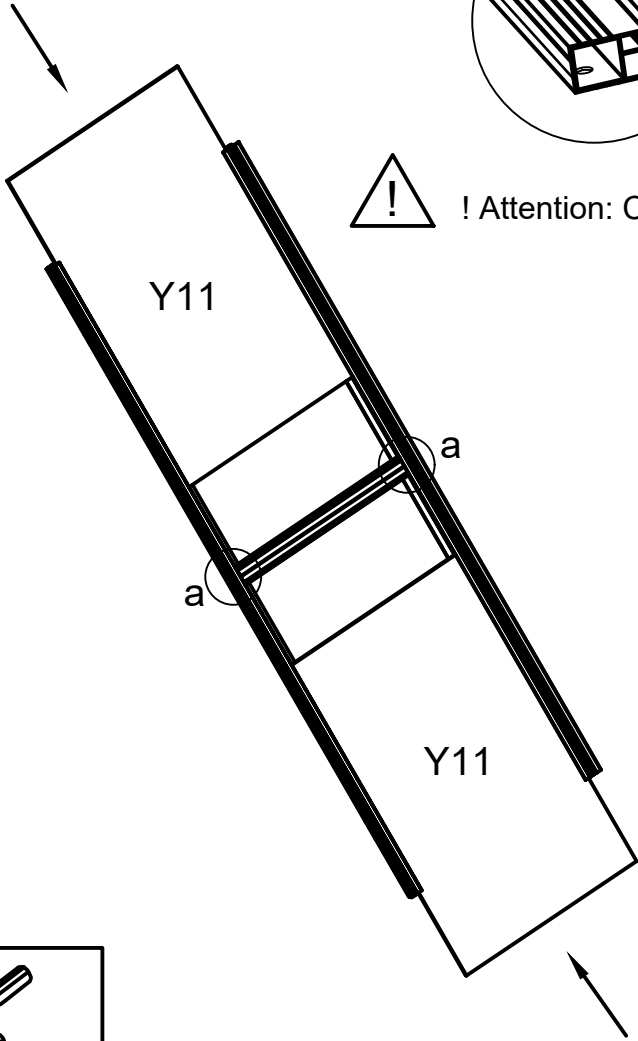


PART	NO	QTY
	L16A	1
	L18A	1
	L17A	1
	L15A	2
	Y11	2
	S26 M5X12	12
	M08 M5	8
	S84 M4X20	2
	H192	1
	H201	2

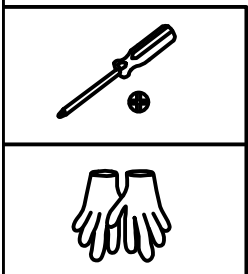
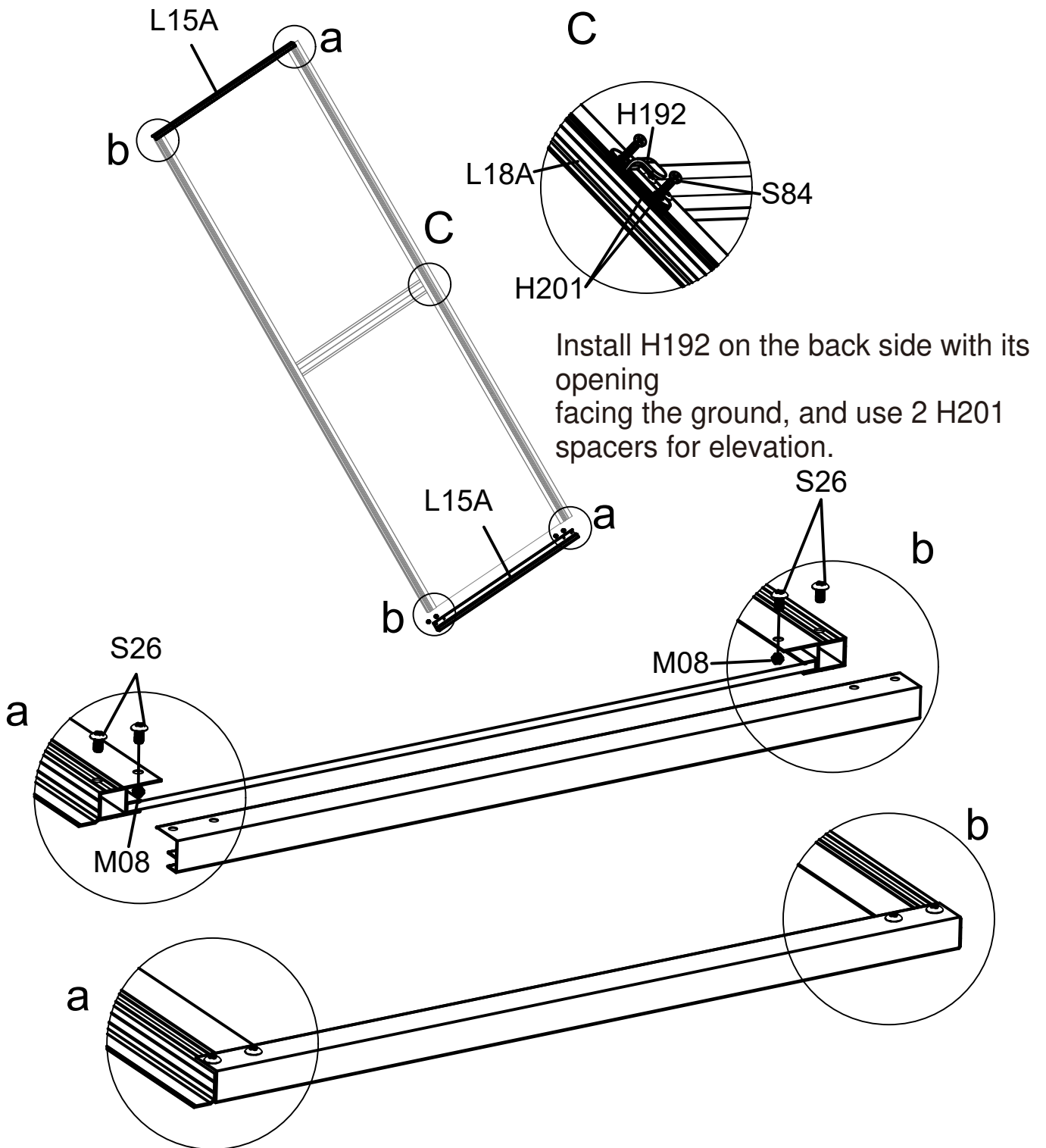
Left Door



! Attention: Check the direction of the accessories

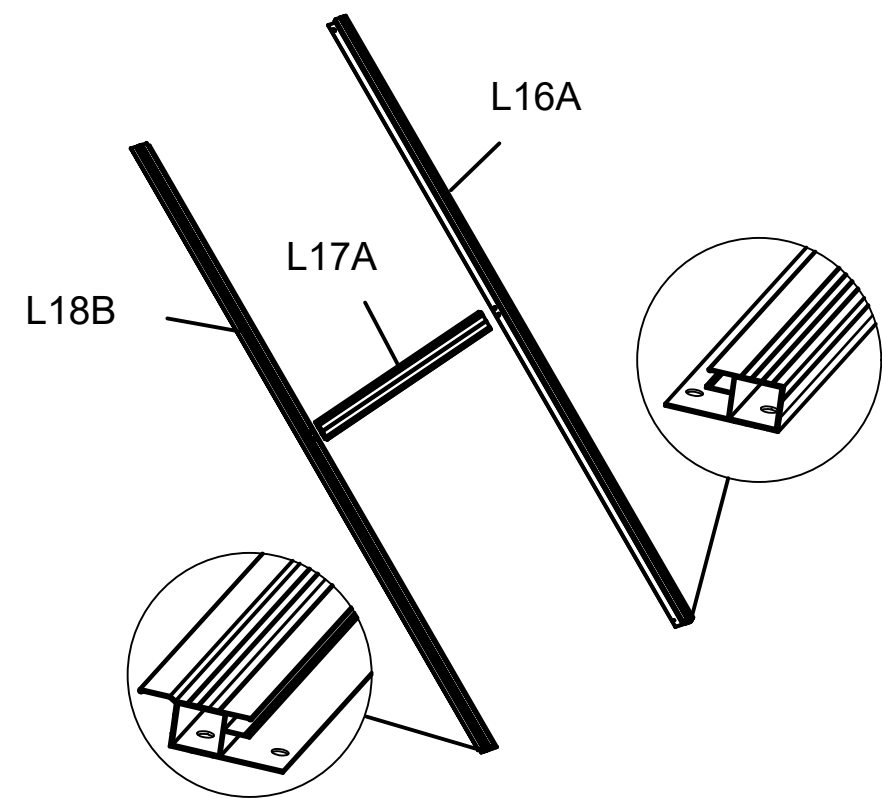


Left Door

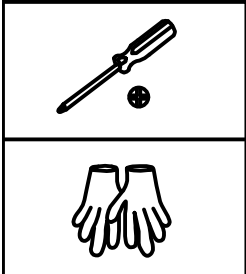
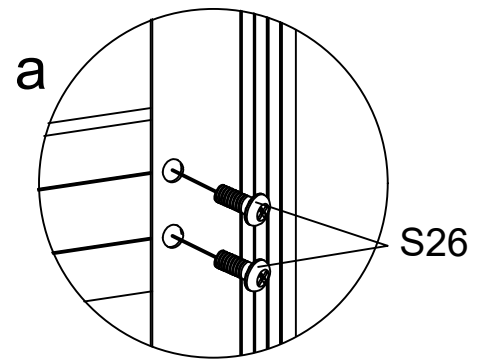
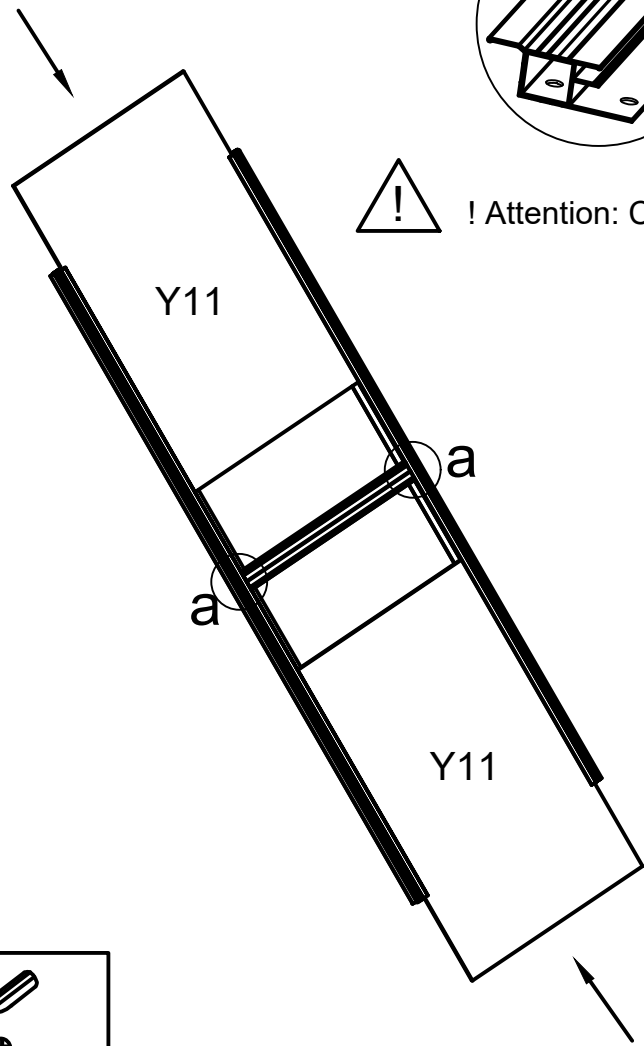


PART	NO	QTY
	L16A	1
	L18B	1
	L17A	1
	L15A	2
	Y11	2
	S26 M5X12	12
	H152	1
	D47	1
	S76 M4X32	2
	M08 M5	8

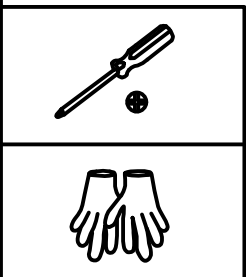
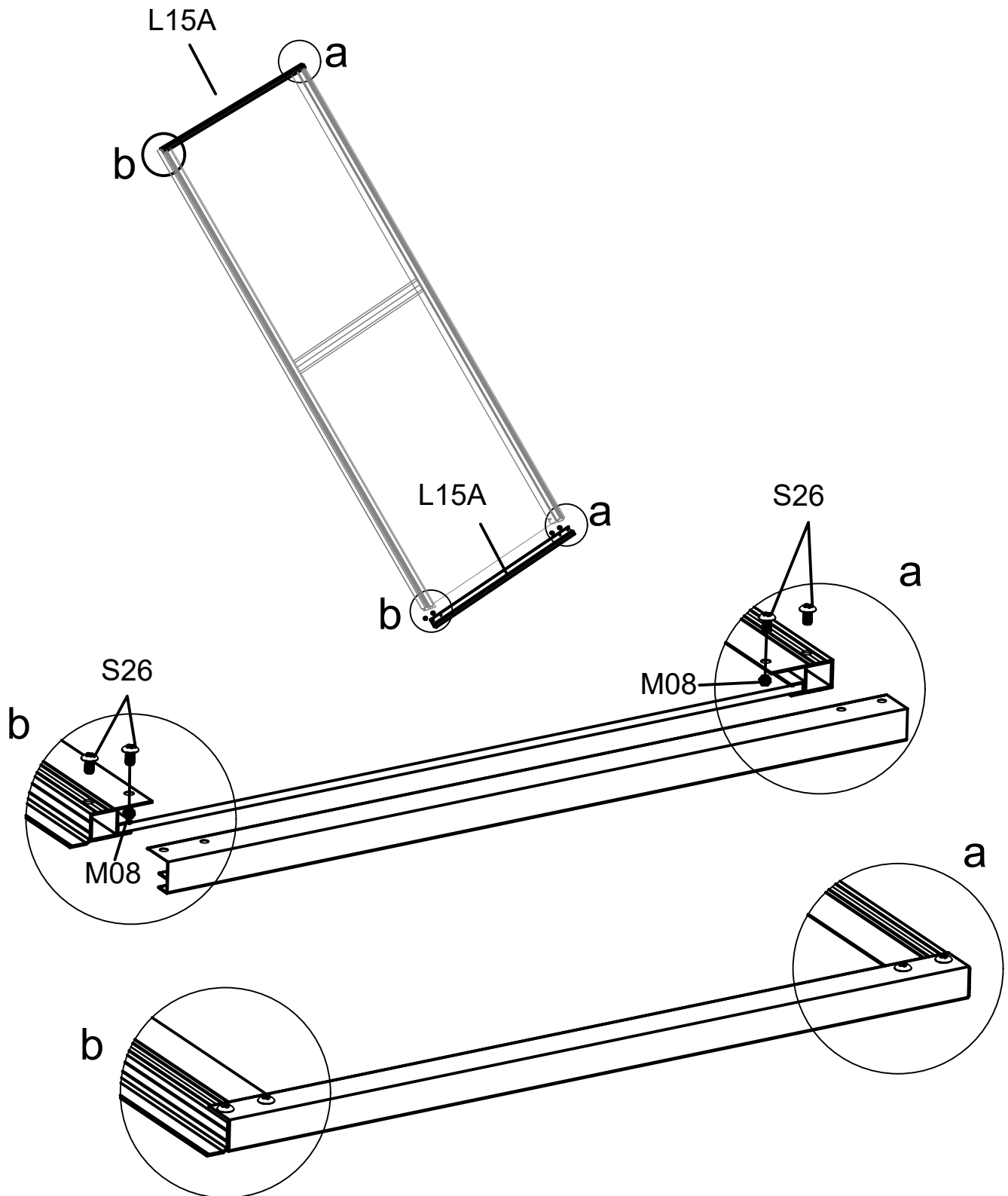
Right Door



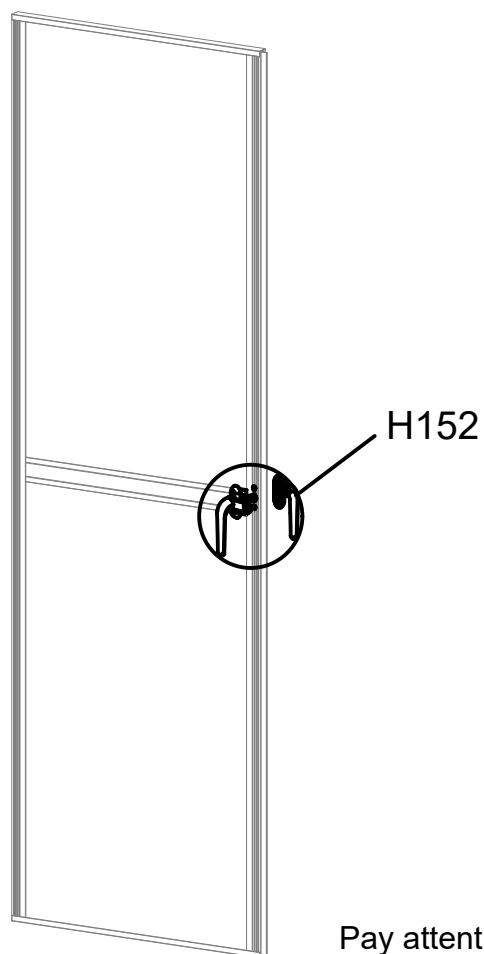
 ! Attention: Check the direction of the accessories



Right Door

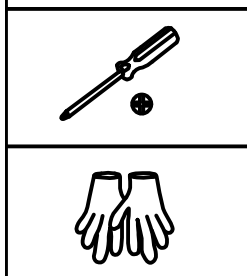
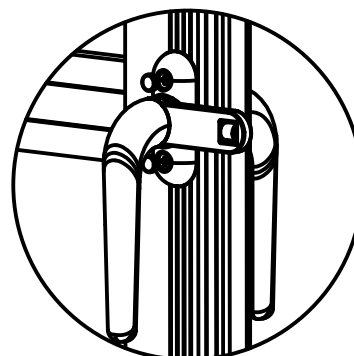
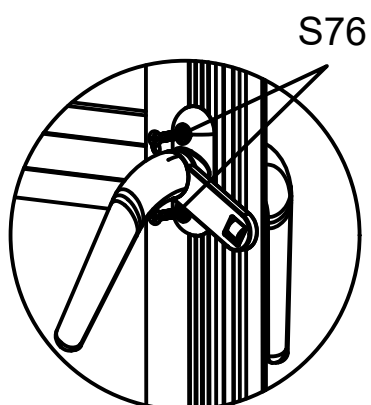
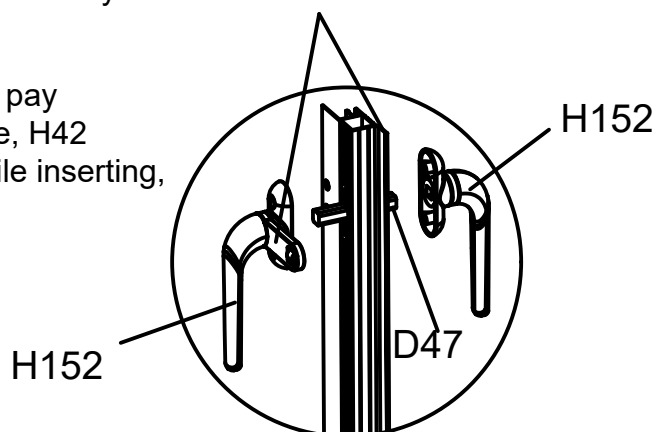


Right Door



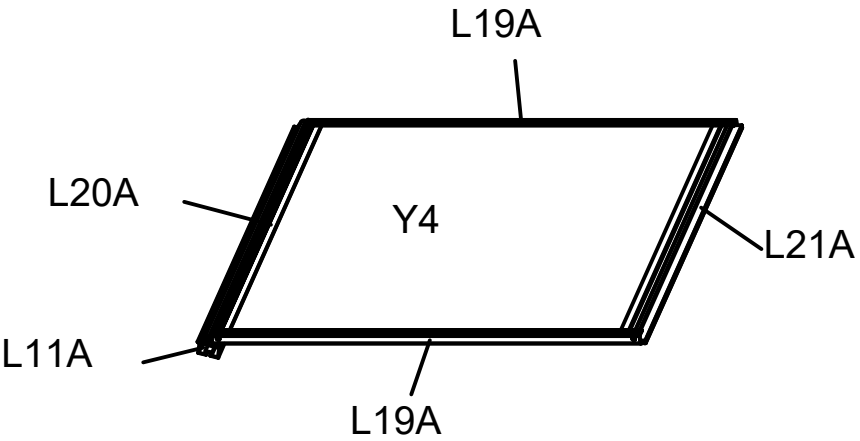
Pay attention to the intallation direction

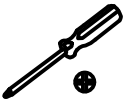
Install H152 after installing the door, when installing, pay attention to the H152 long end toward the door edge, H42 square hole aligned with the square column D47 while inserting, placed in the right position and then fixed with S76 , and finally installed on the decorative cover



PART	NO	QTY
	L19A	8
	L20A	4
	L21A	4
	L11A	4
	Y4	4
	Z02 Ø4X16D	24
	S28 M4X10	
		8

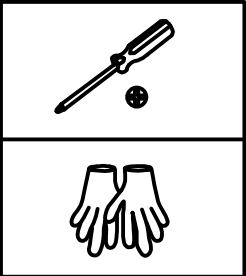
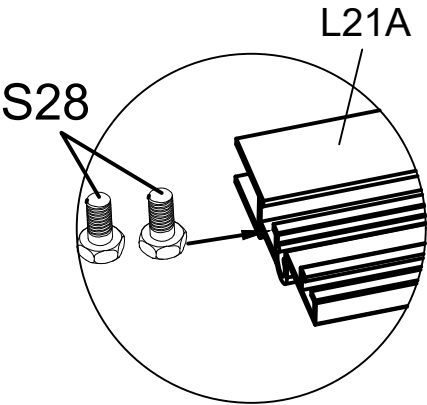
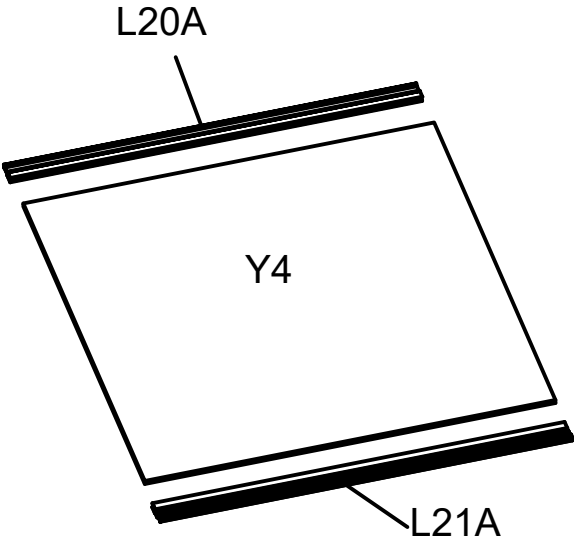
Window X 4

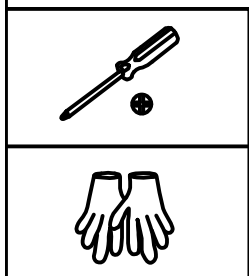
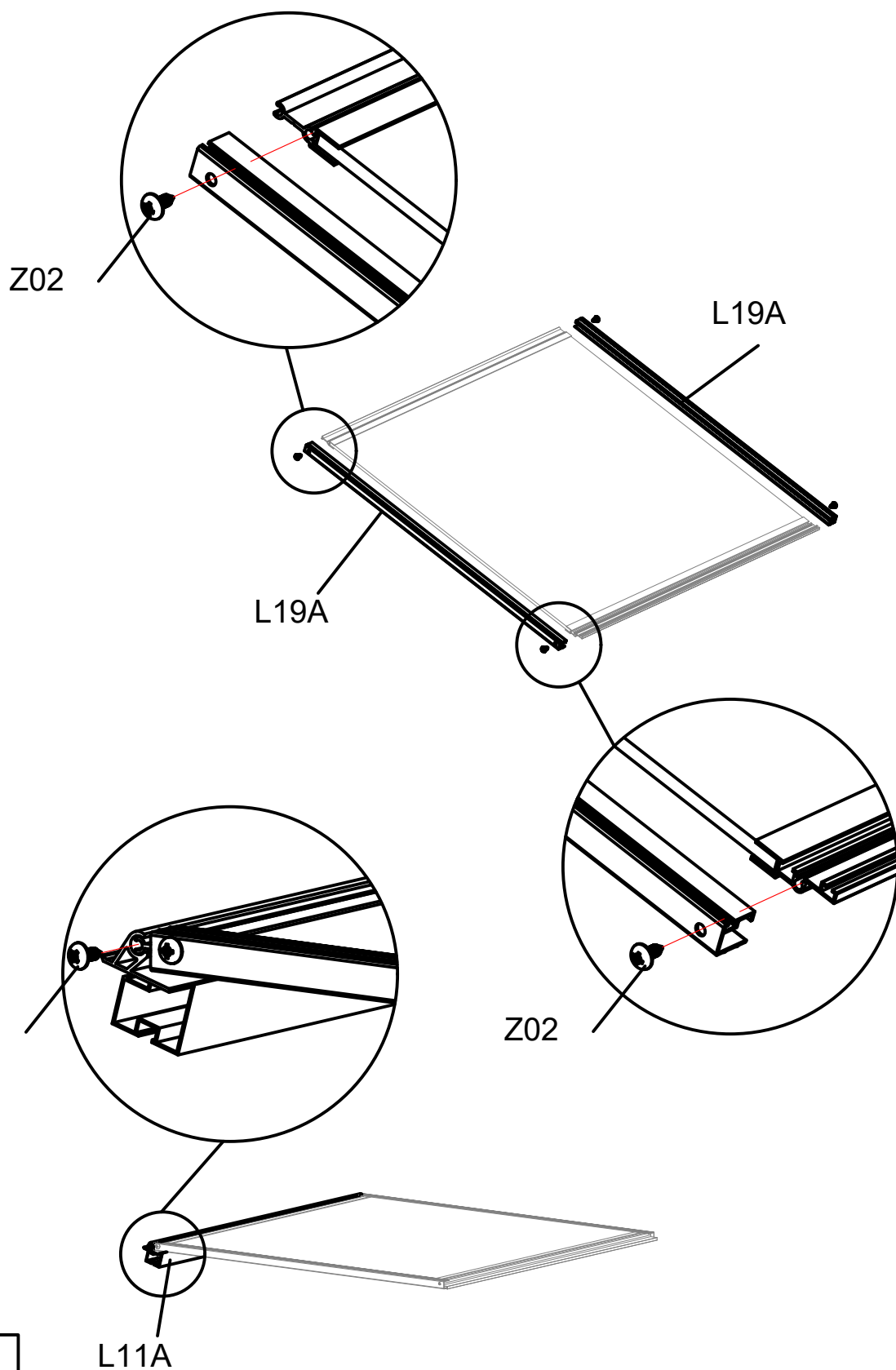




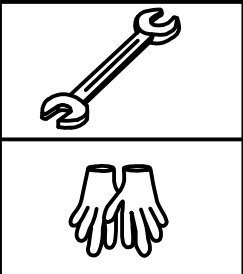
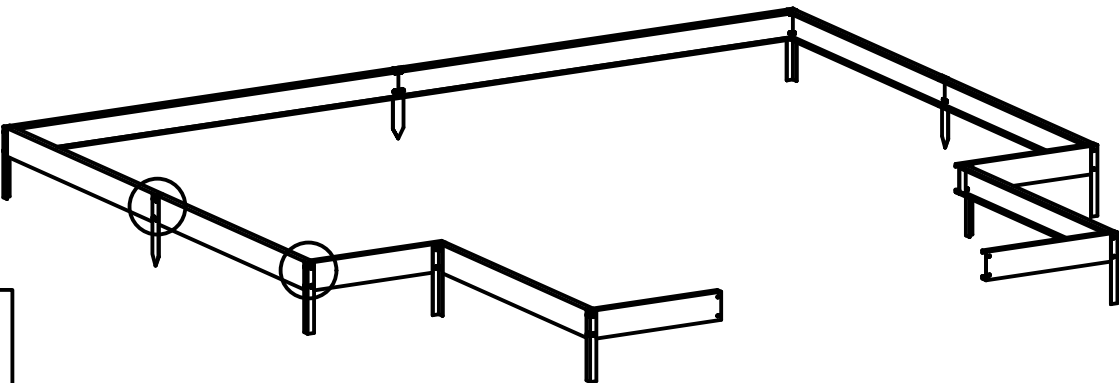
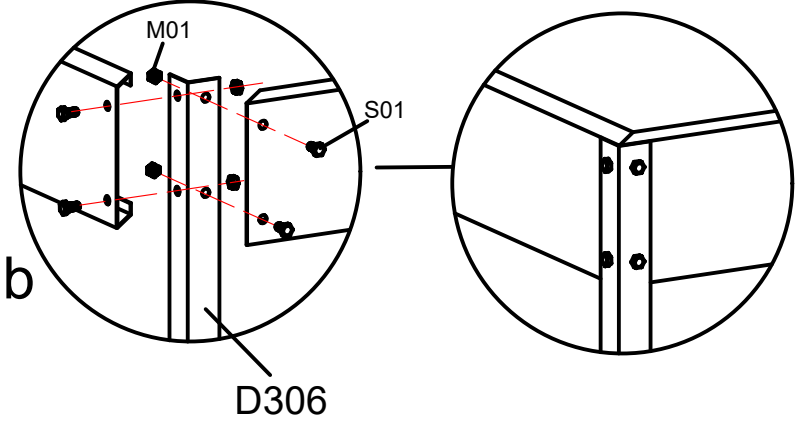
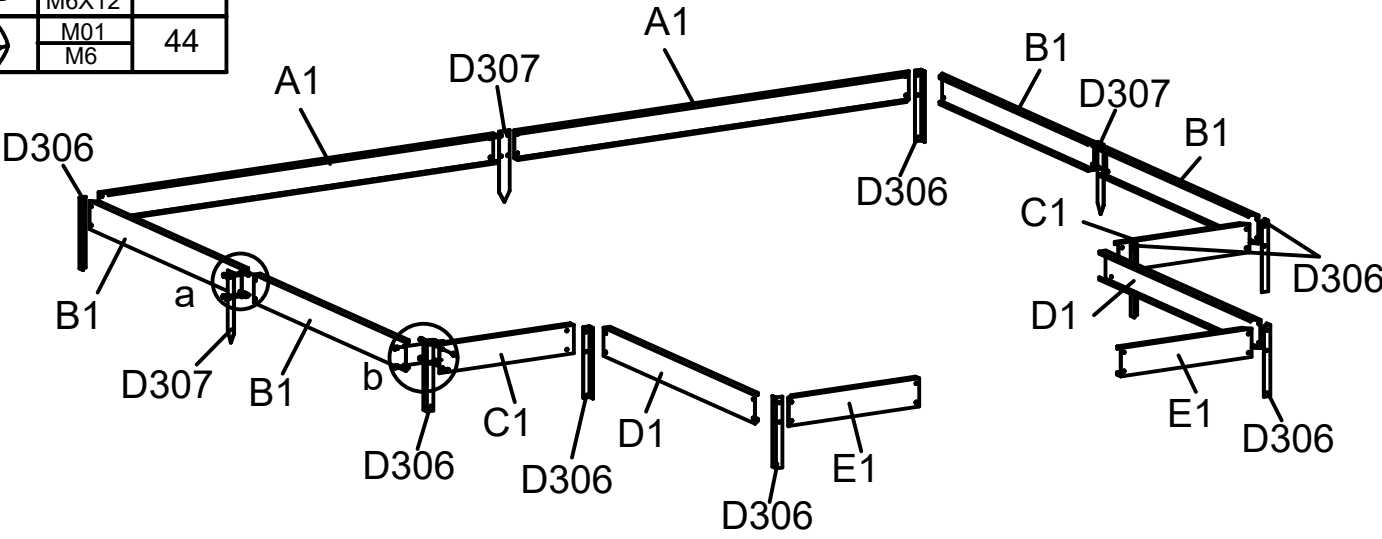
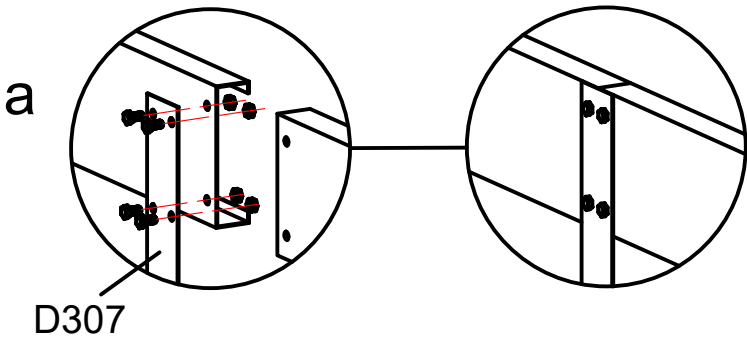


PART	NO	QTY
	L19A	2
	L20A	1
	L21A	1
	L11A	1
	Y4	1
	Z02	6
	Ø4X16D	
	S28	2
	M4X10	



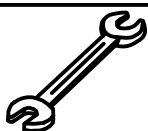
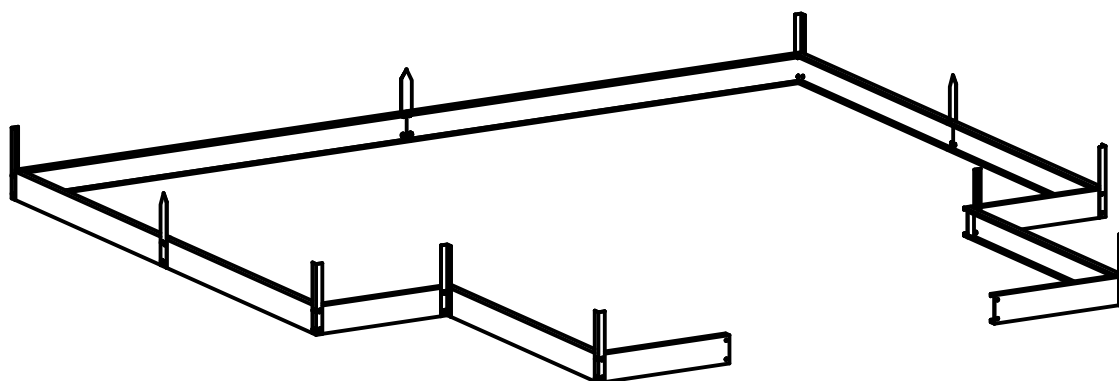


PART	NO	QTY
	A1	2
	B1	4
	C1	2
	D1	2
	E1	2
	D306	8
	D307	3
	S01 M6X12	44
	M01 M6	44

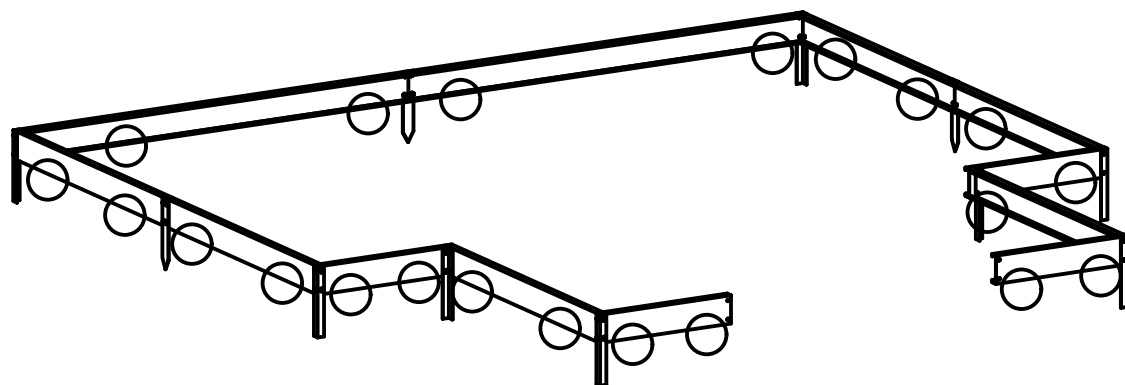




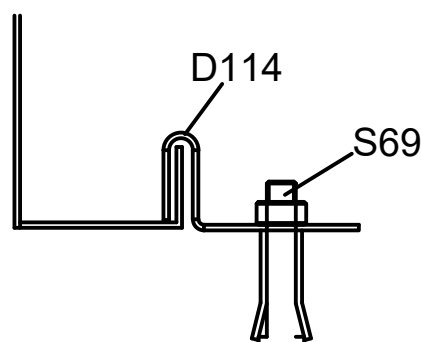
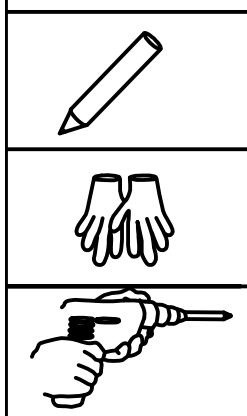
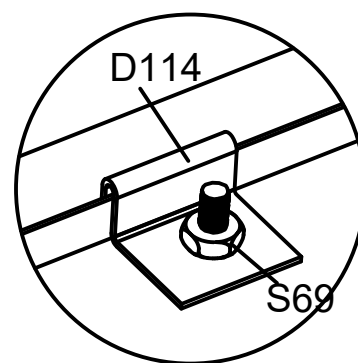
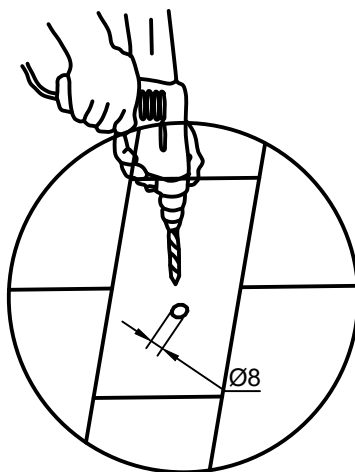
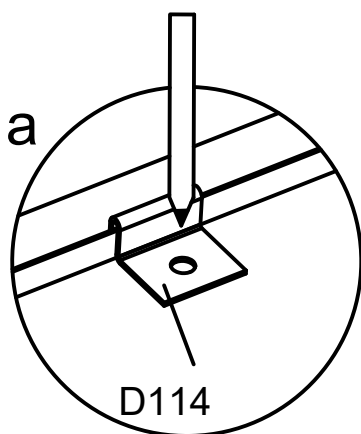
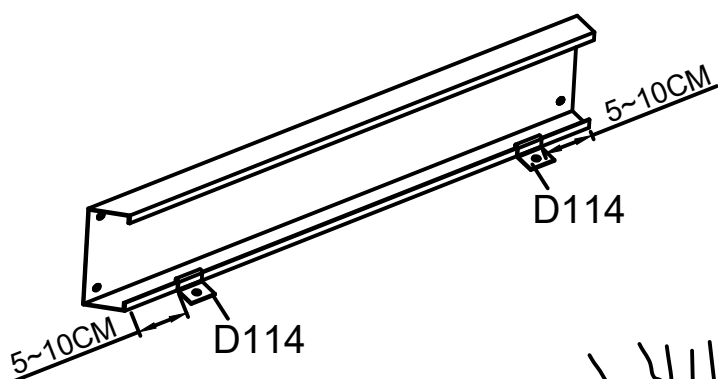
! Attention: Turn over the steel plinths D306 & D307 to complete the base installation as shown below, when the greenhouse is NOT inserted and secured into the soft soil.



PART	NO	QTY
	D114	24
	S69 M6X60	24

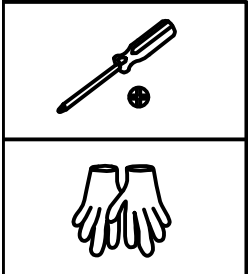
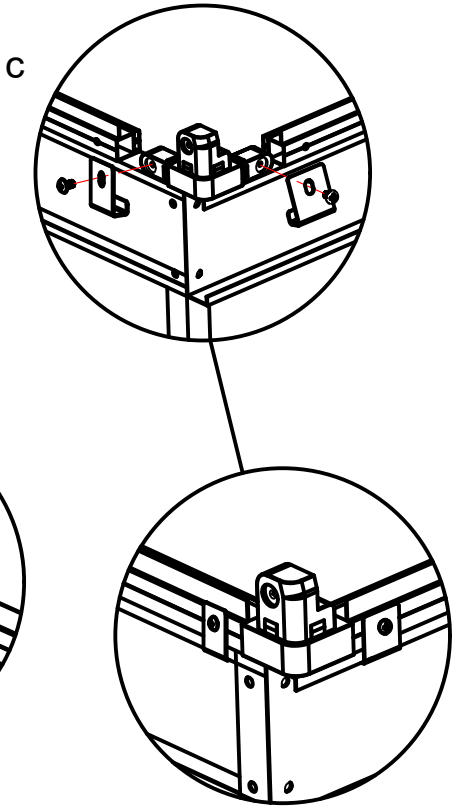
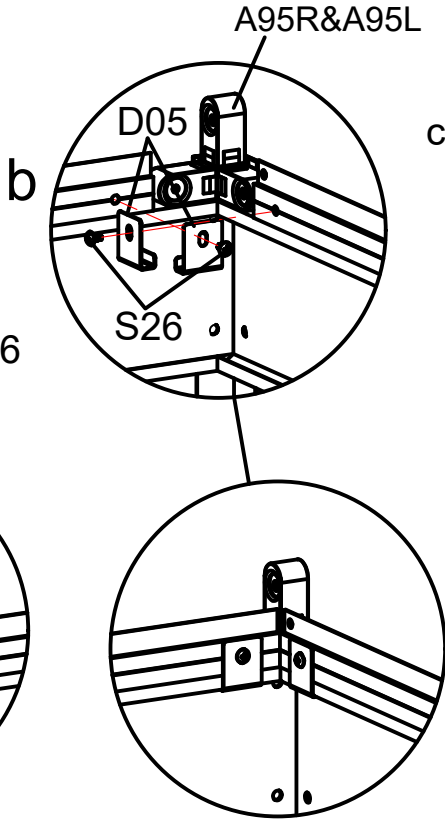
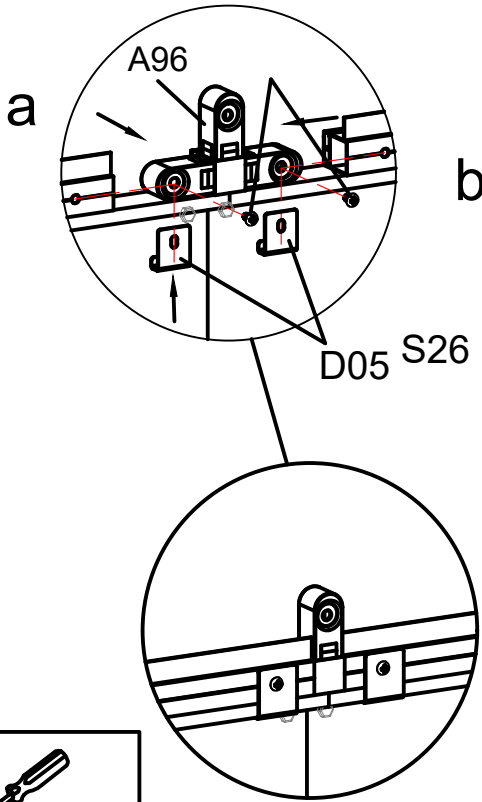
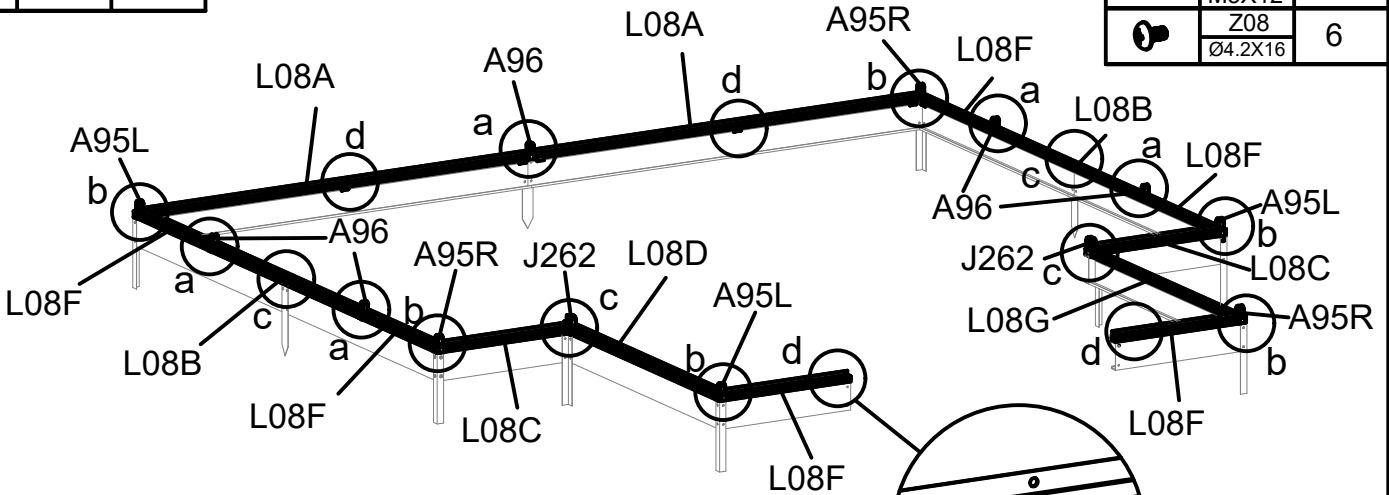


1. Fix the base anchor clip D114 onto each base section with a distance of 5~10CM from each end.
2. Mark the middle of the D114 hole to drill the $\varnothing 8$ hole, then use S69 to fix the D114 to the ground

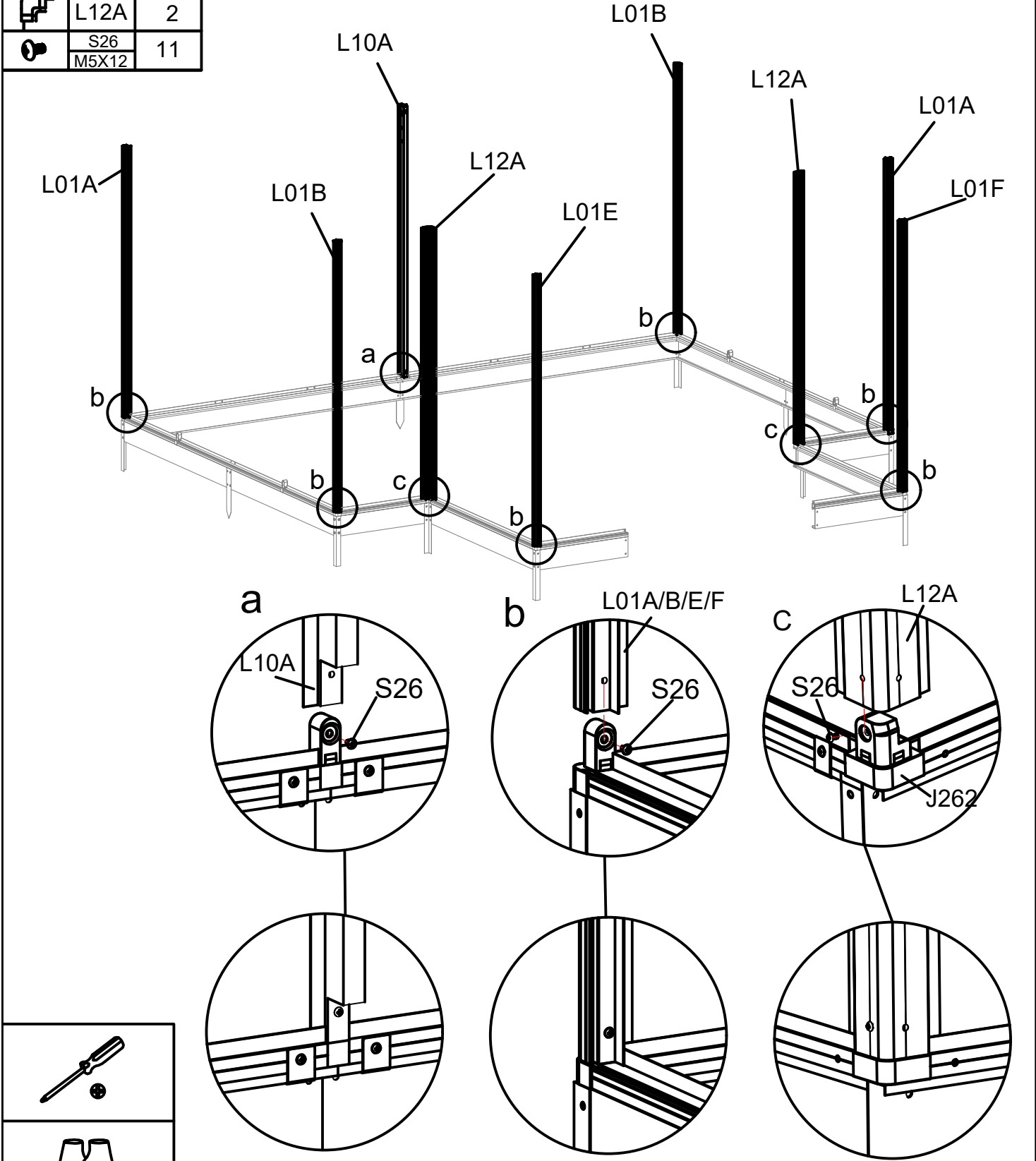


PART	NO	QTY
	L08A	2
	L08B	2
	L08C	2
	L08D	1
	L08G	1
	L08F	6

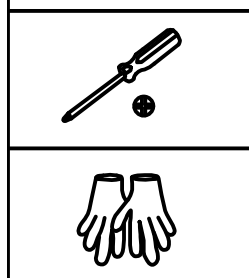
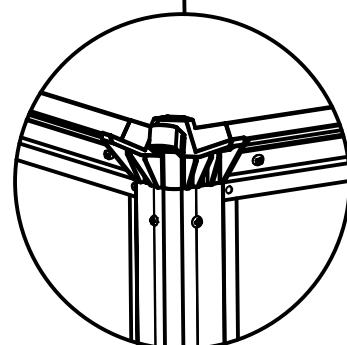
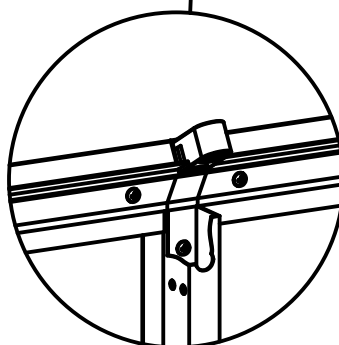
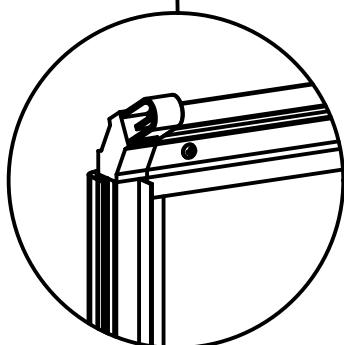
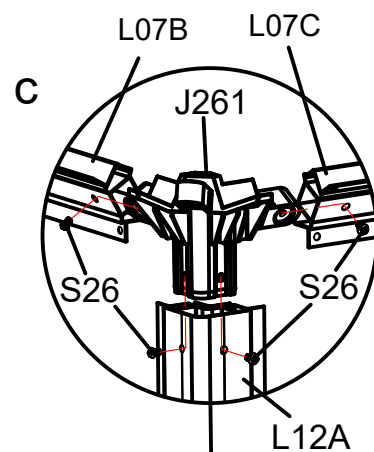
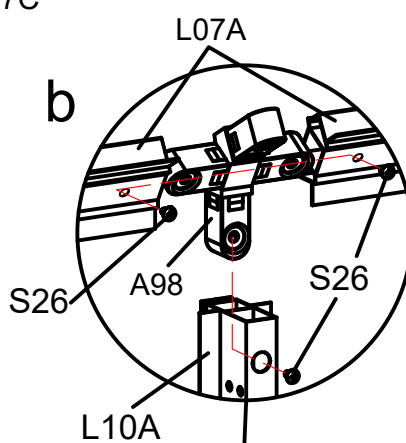
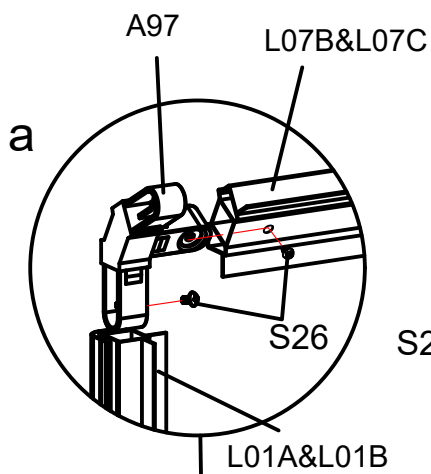
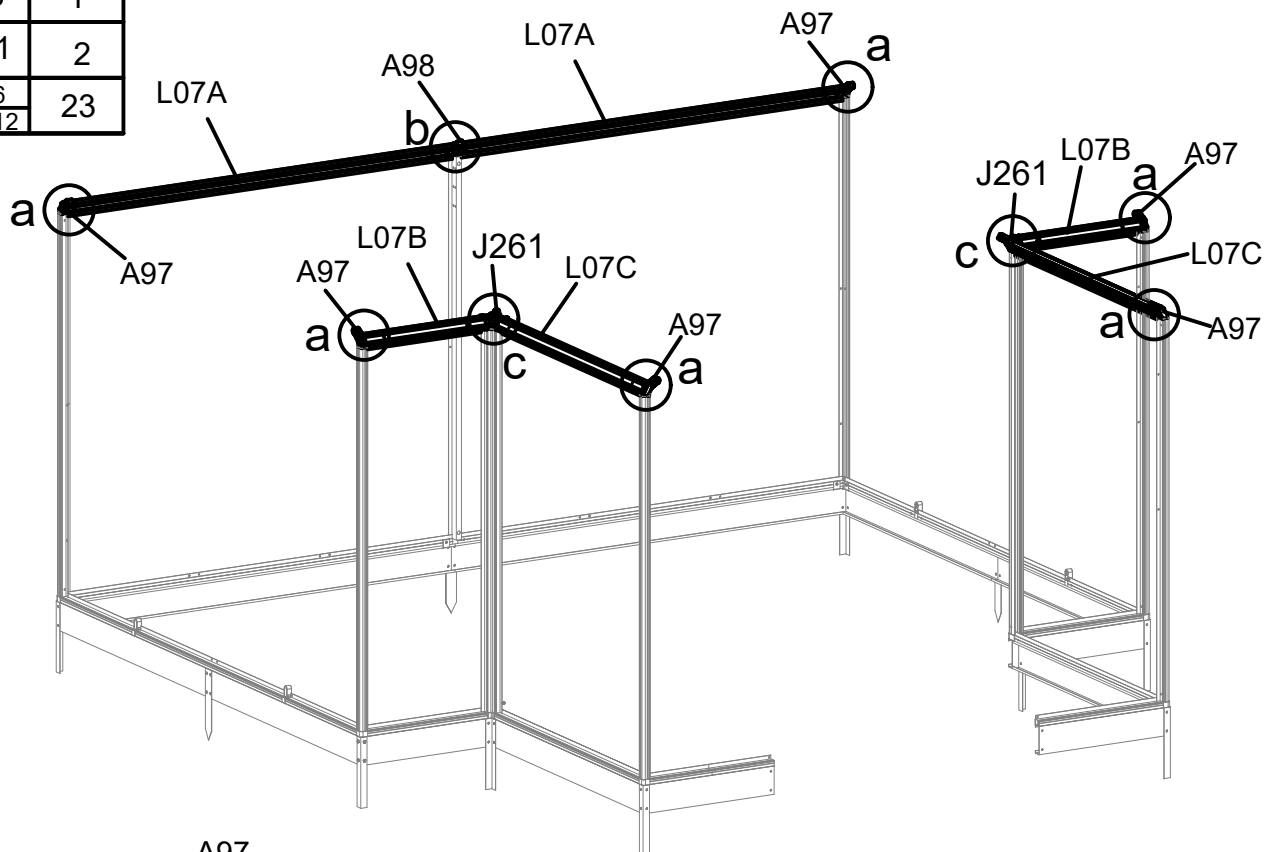
PART	NO	QTY
	A96	5
	A95R	3
	A95L	3
	J262	2
	D05	32
	S26	26
	M5X12	26
	Z08	6
	Ø4.2X16	6



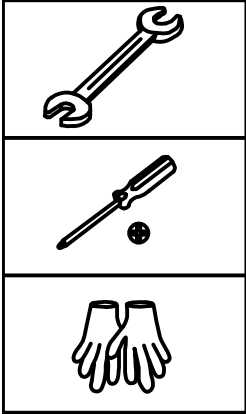
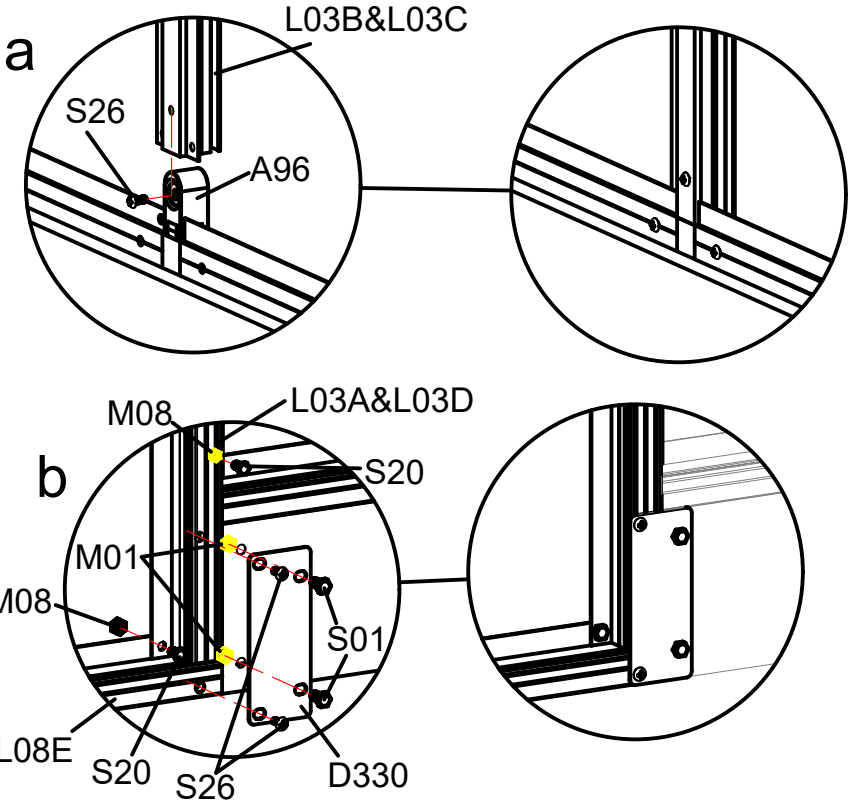
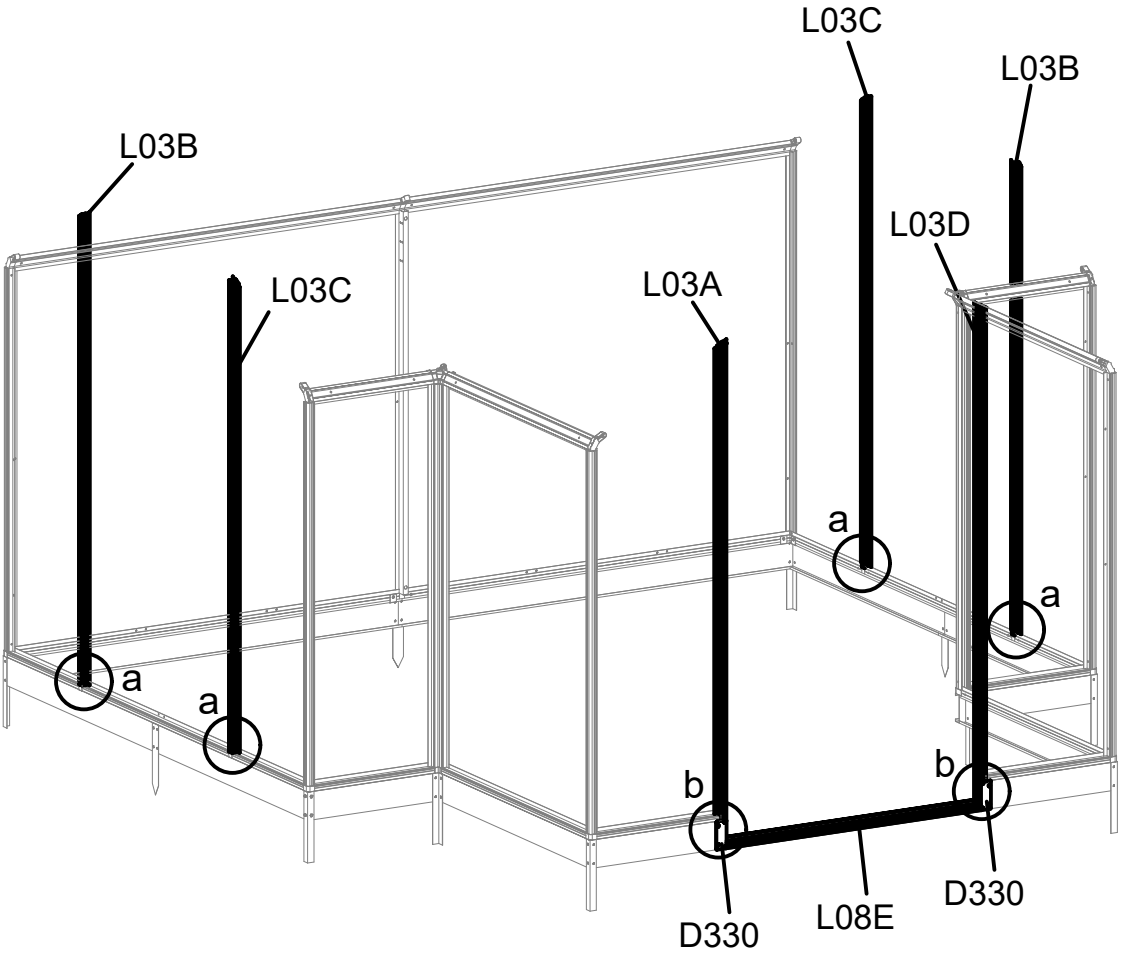
PART	NO	QTY
	L01A	2
	L01B	2
	L01E	1
	L01F	1
	L10A	1
	L12A	2
	S26 M5X12	11



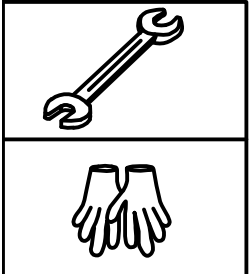
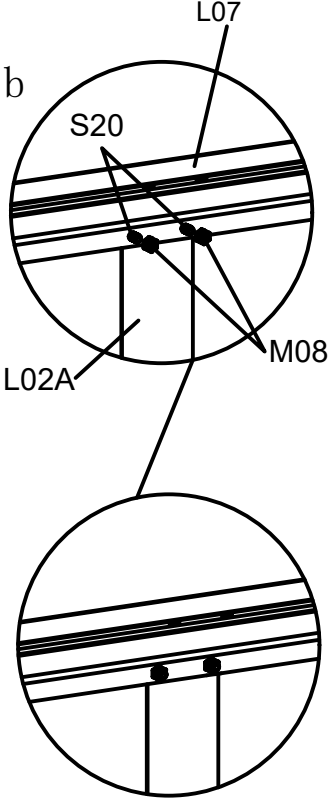
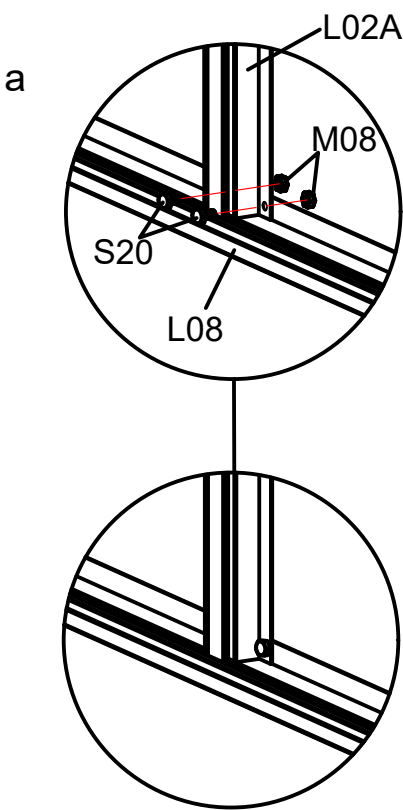
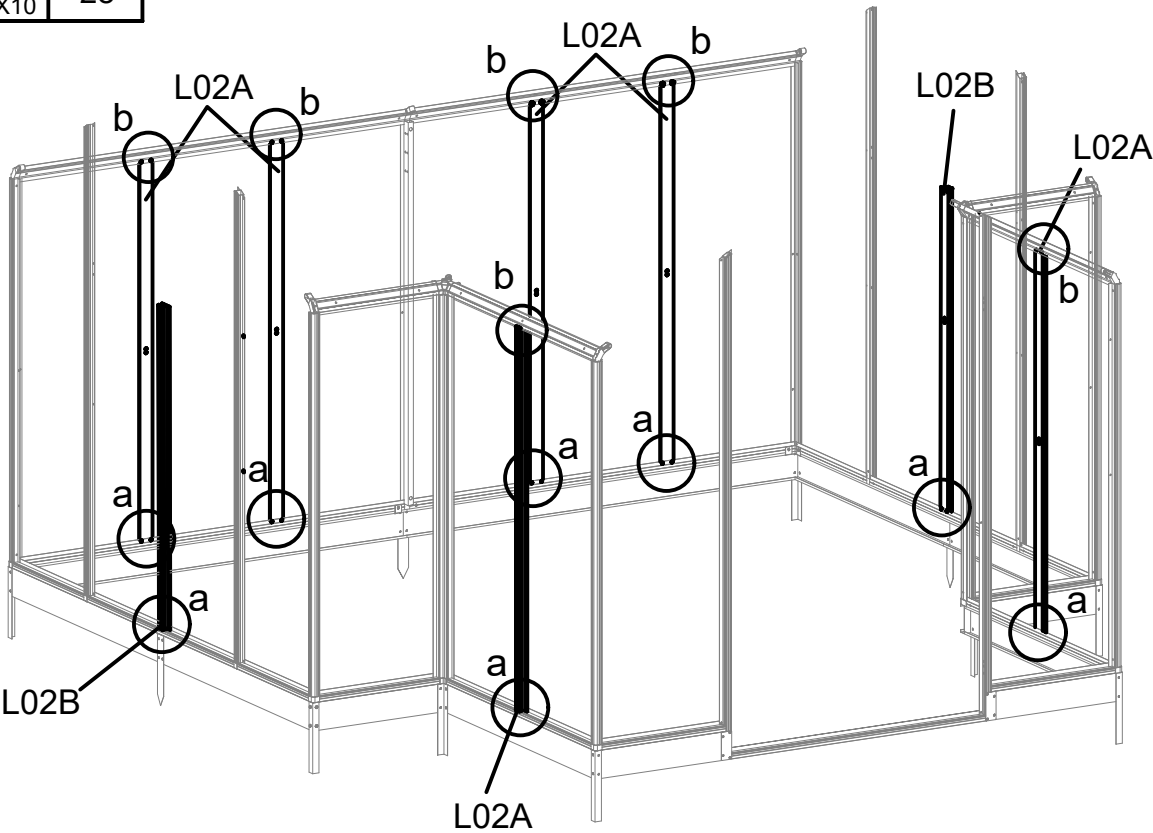
PART	NO	QTY
	L07A	2
	L07B	2
	L07C	2
	A97	6
	A98	1
	J261	2
	S26 M5X12	23



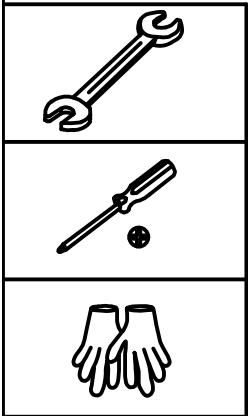
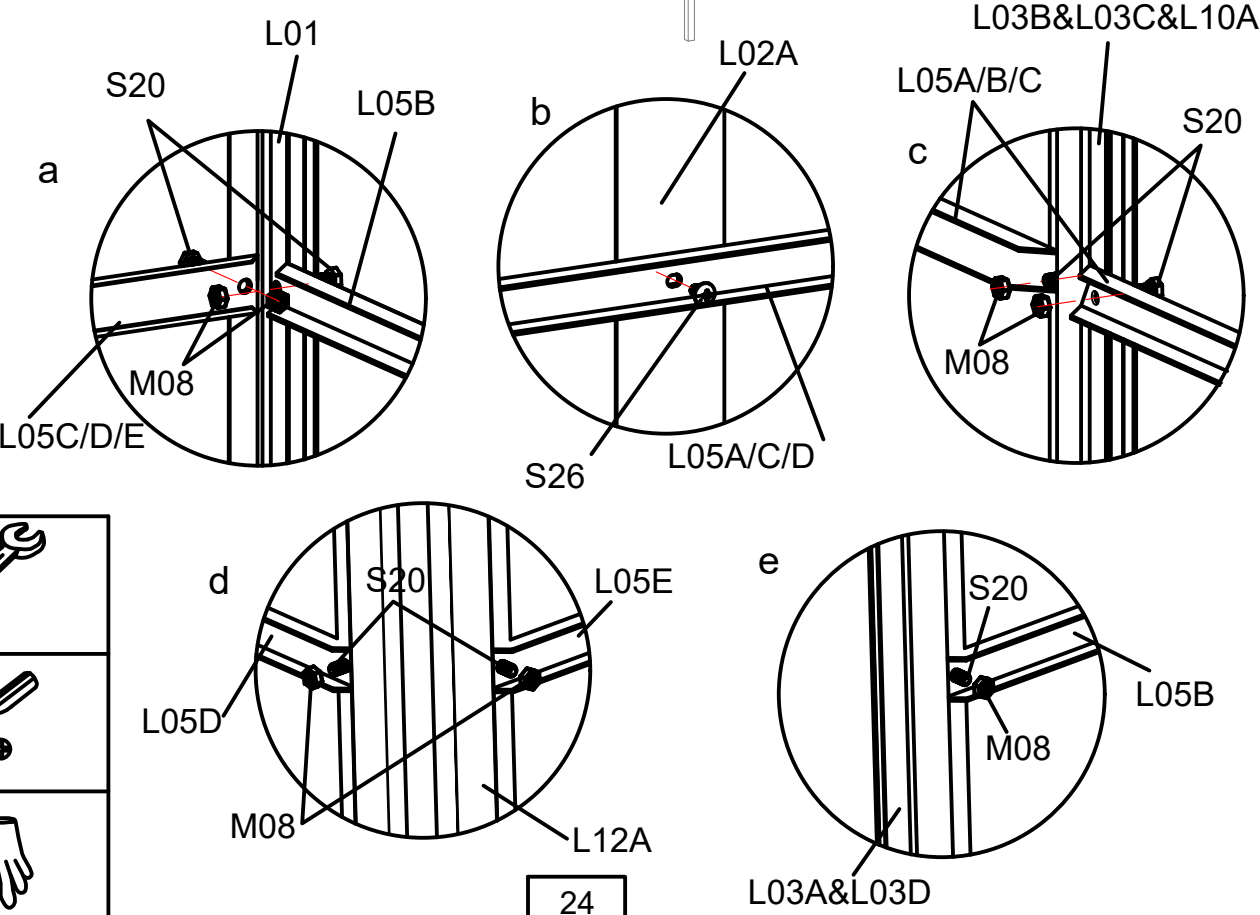
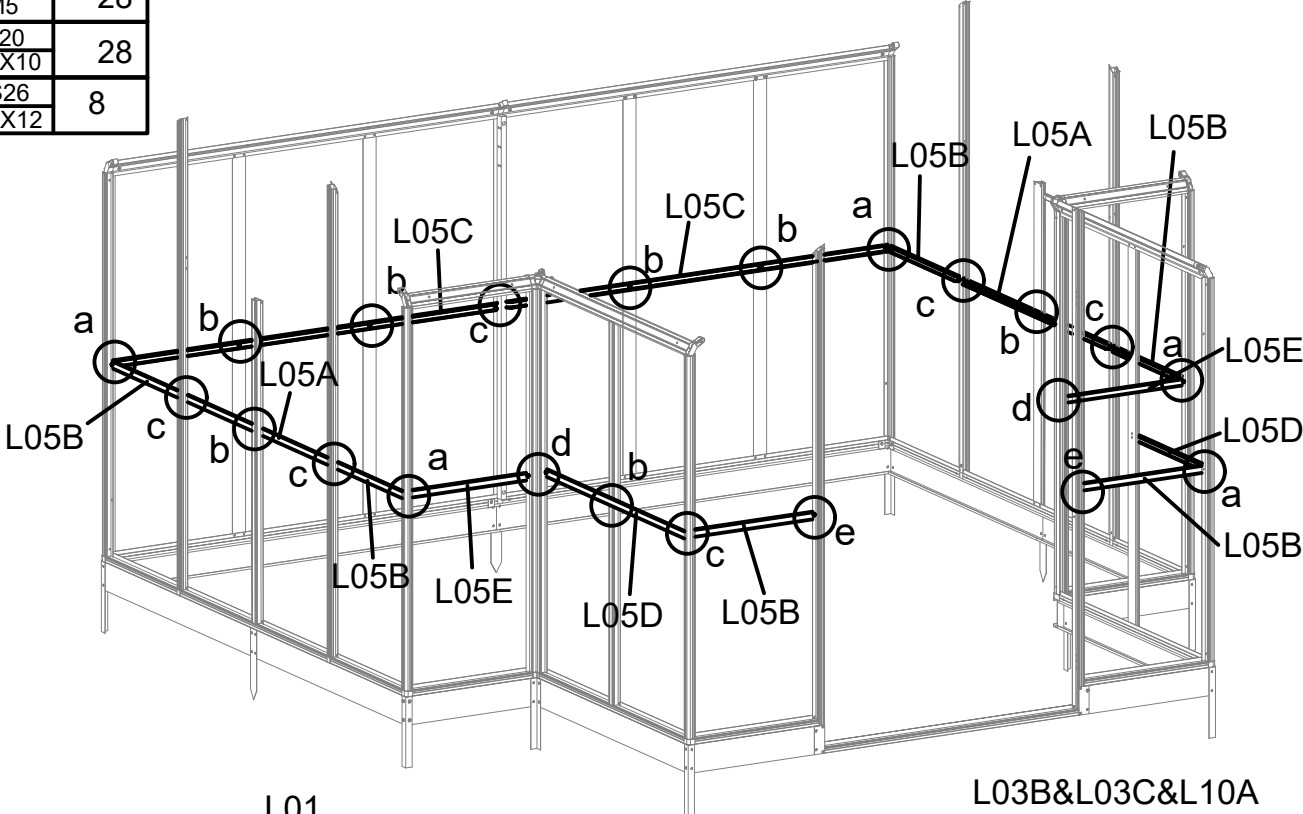
PART	NO	QTY
	L08E	1
	L03A	1
	L03B	2
	L03C	2
	L03D	1
	D330	2
	S26	8
	M5X12	
	M08	4
	M5	
	S20	4
	M5X10	
	S01	4
	M6X12	
	M01	4
	M6	



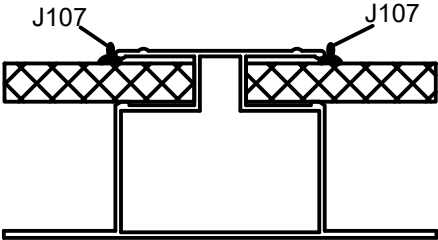
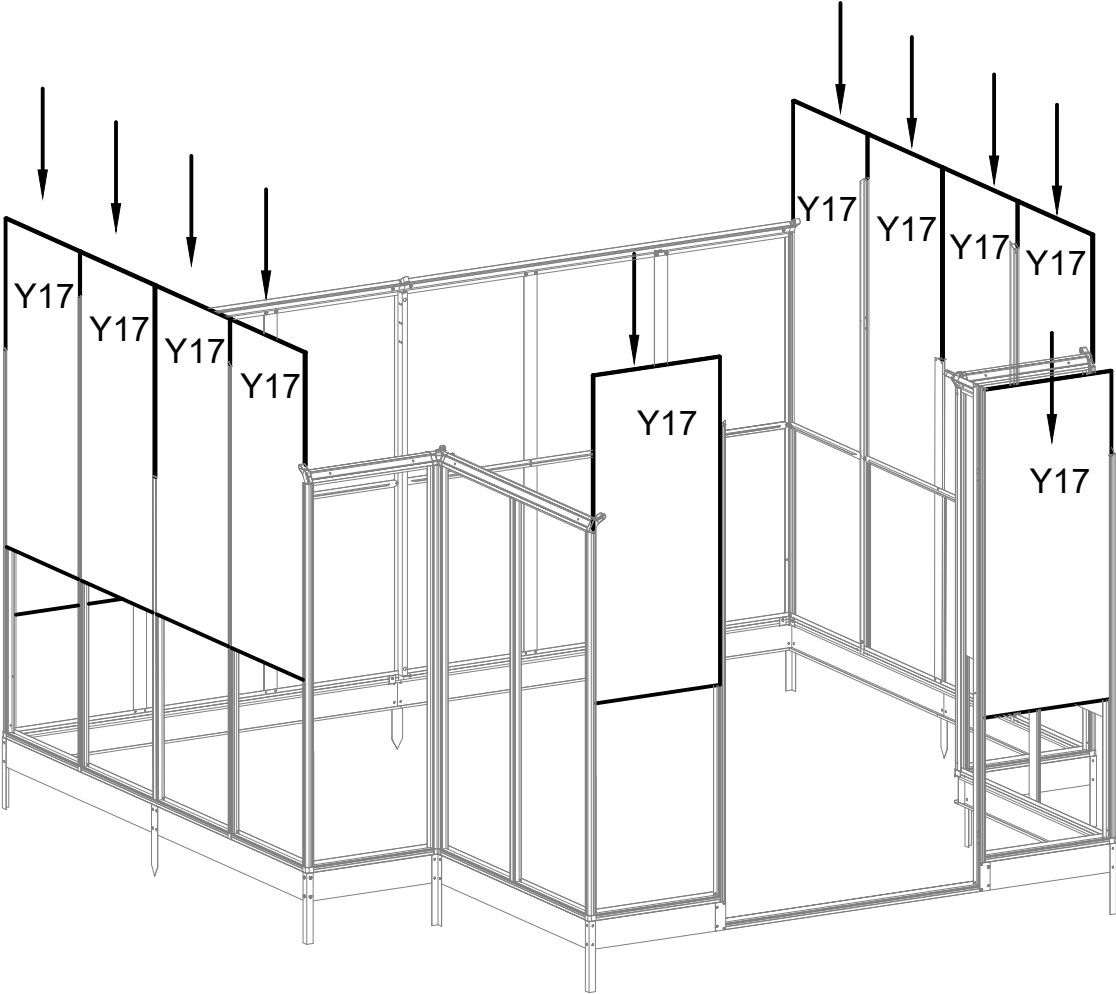
PART	NO	QTY
	L02A	6
	L02B	2
	M08	28
	M5	
	S20	28
	M5X10	



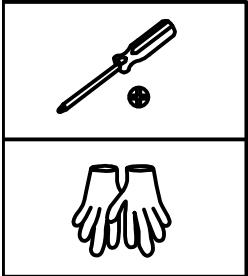
PART	NO	QTY
	L05A	2
	L05B	6
	L05C	2
	L05D	2
	L05E	2
	M08	28
	M5	
	S20	28
	M5X10	
	S26	8
	M5X12	



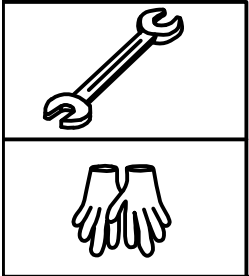
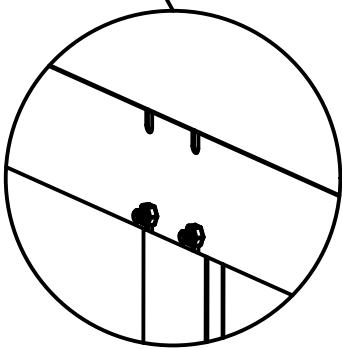
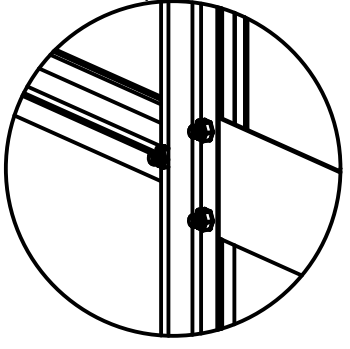
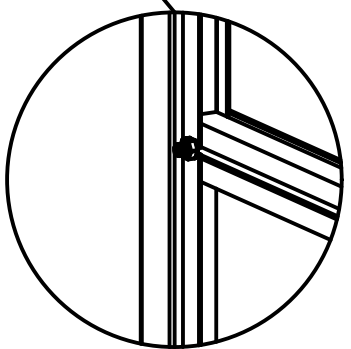
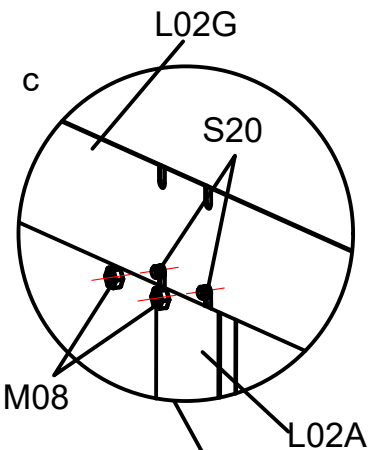
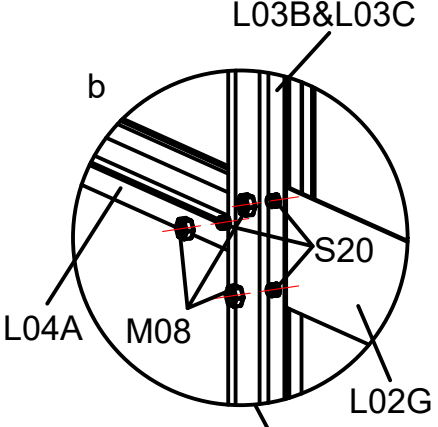
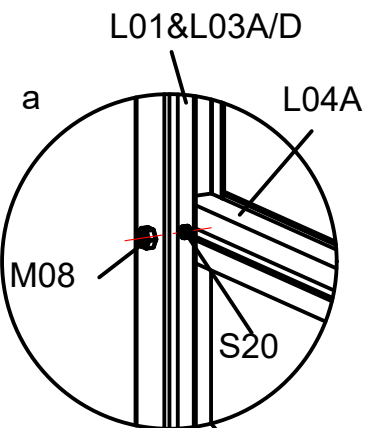
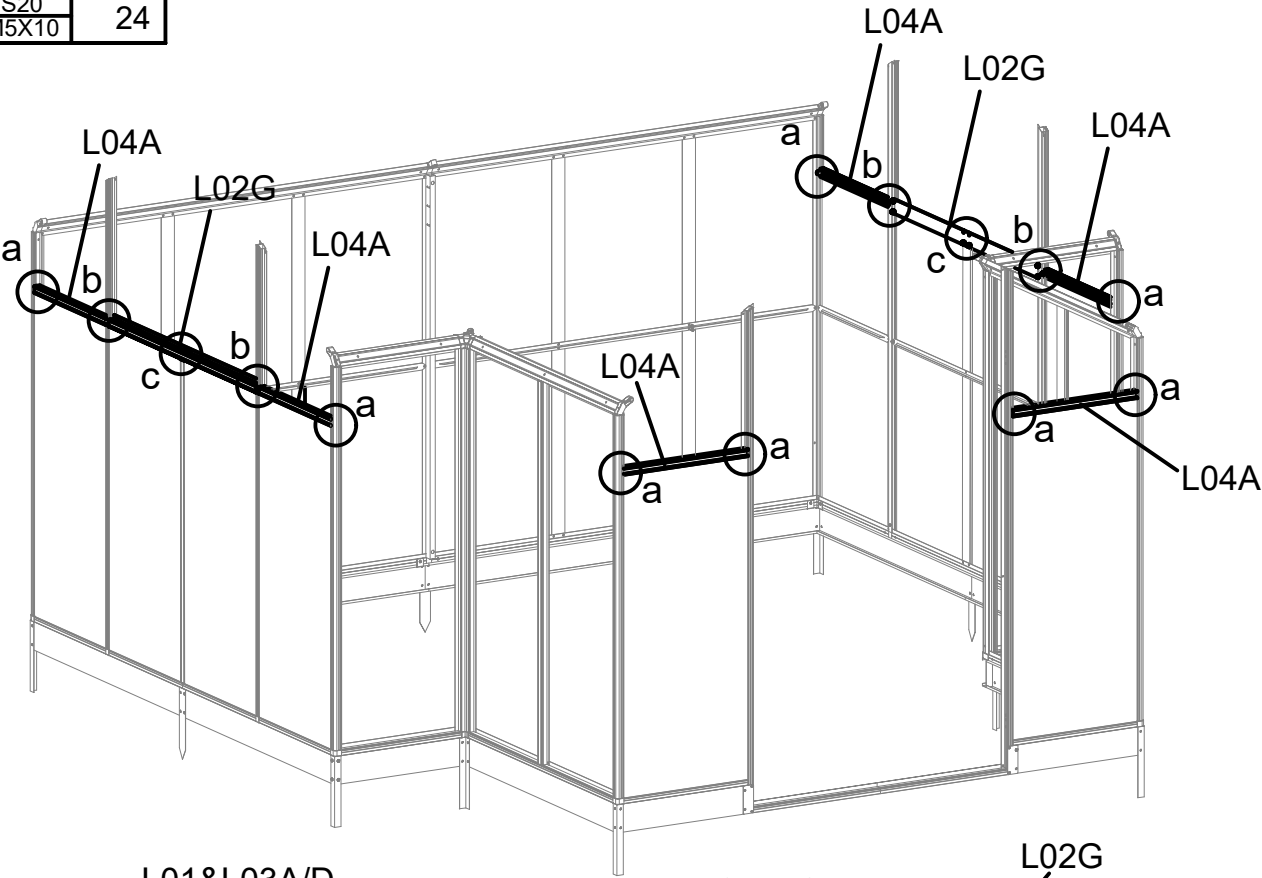
PART	NO	QTY
	Y17	10



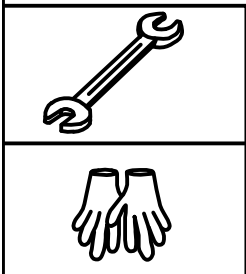
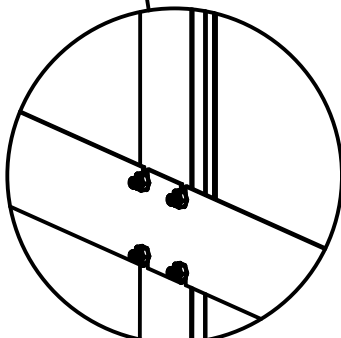
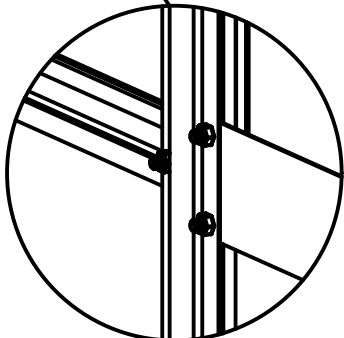
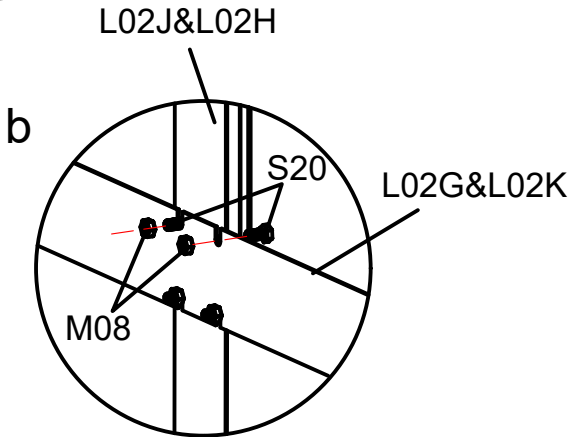
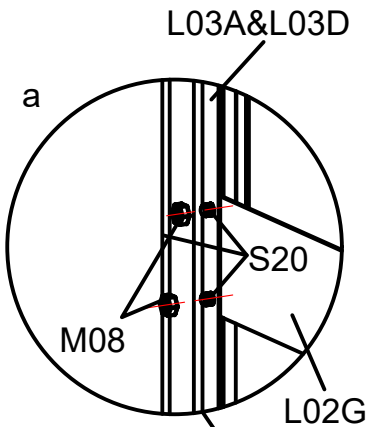
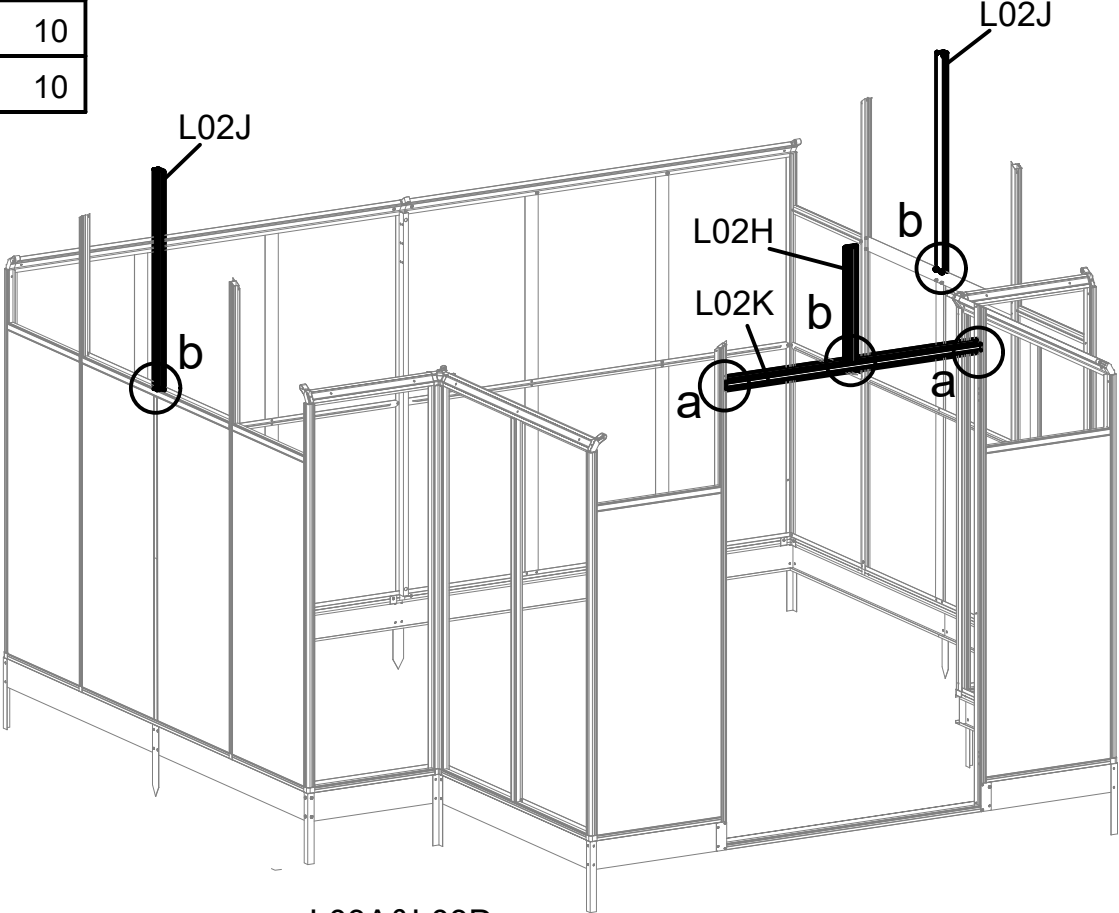
If glass is chosen, please seal it with rubber (J107) provided.
 If polycarbonate sheet is chosen, rubber is not provided.



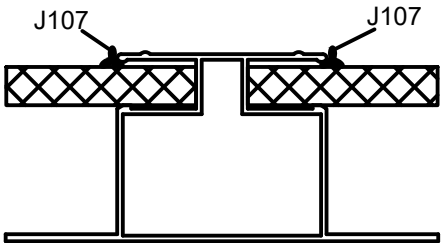
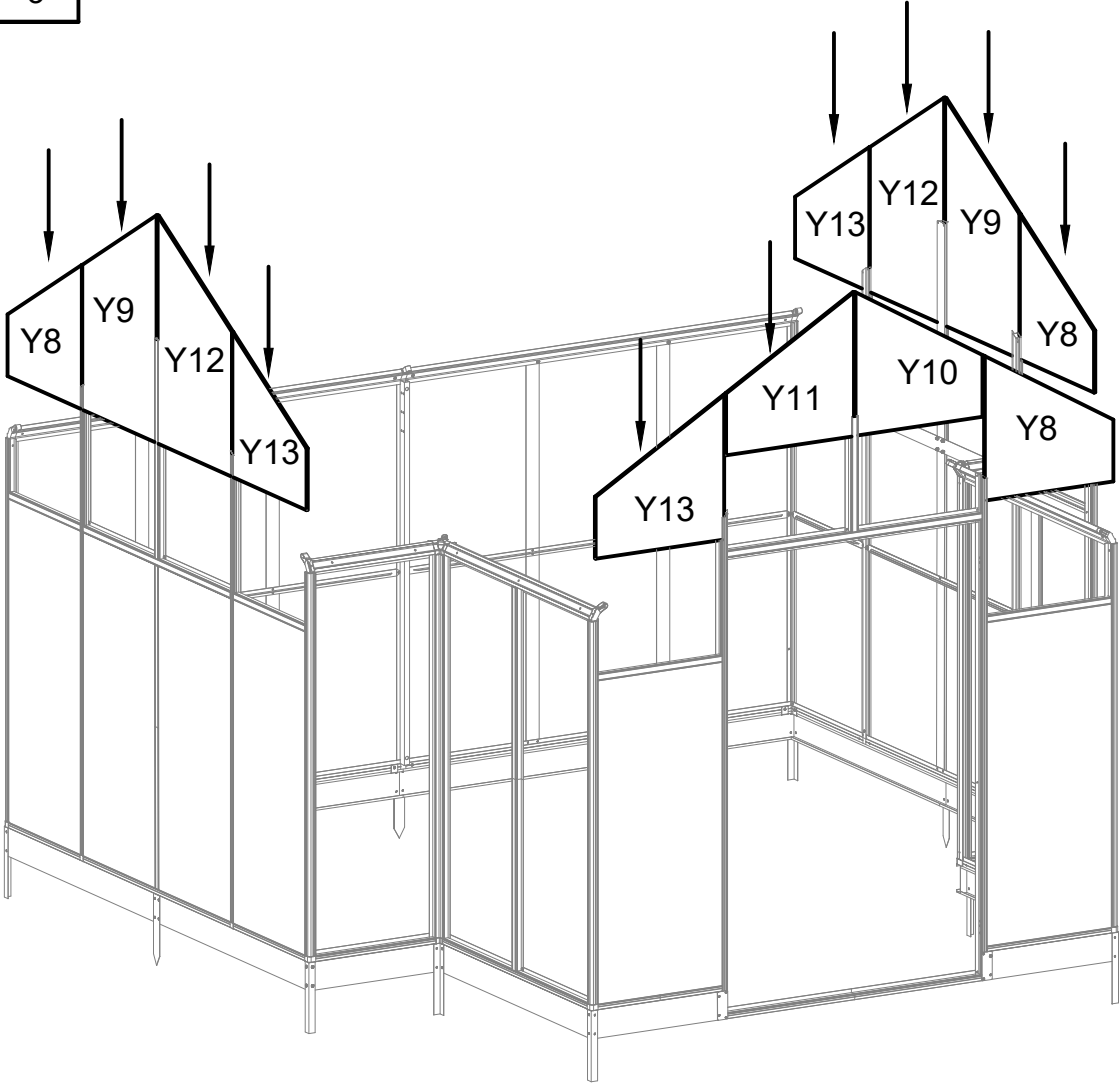
PART	NO	QTY
	L04A	6
	L02G	2
	M08	24
	M5	
	S20	24
	M5X10	



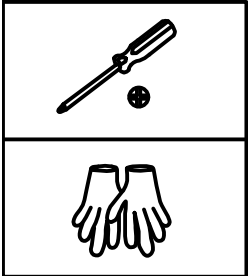
PART	NO	QTY
	L02J	2
	L02H	1
	L02K	1
	M08	10
	M5	
	S20	10
	M5X10	



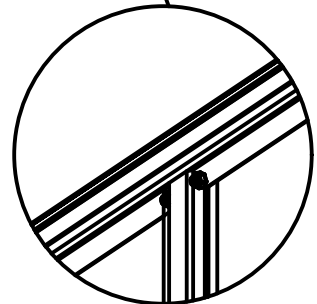
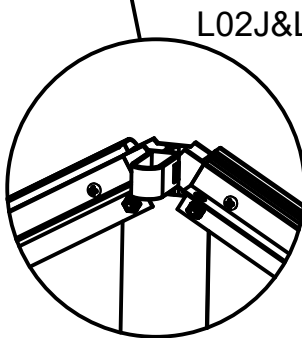
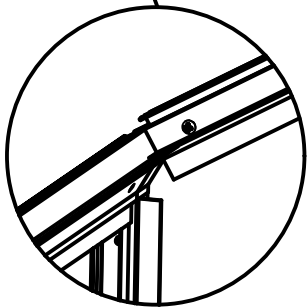
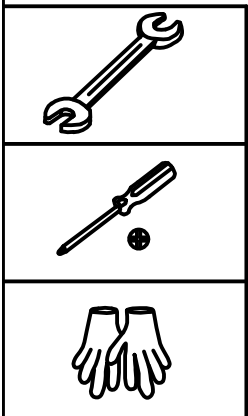
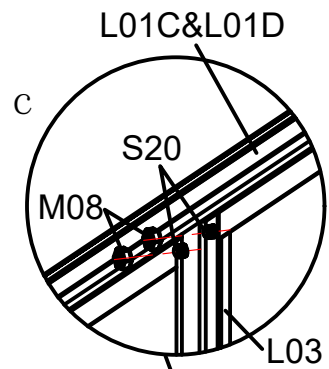
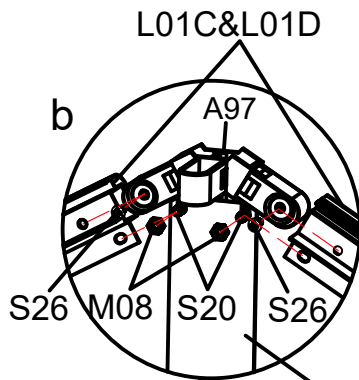
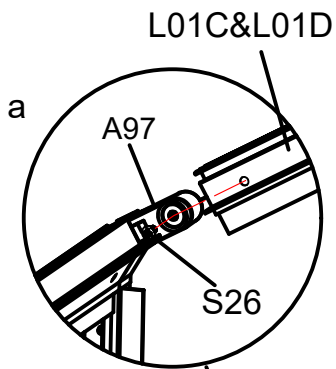
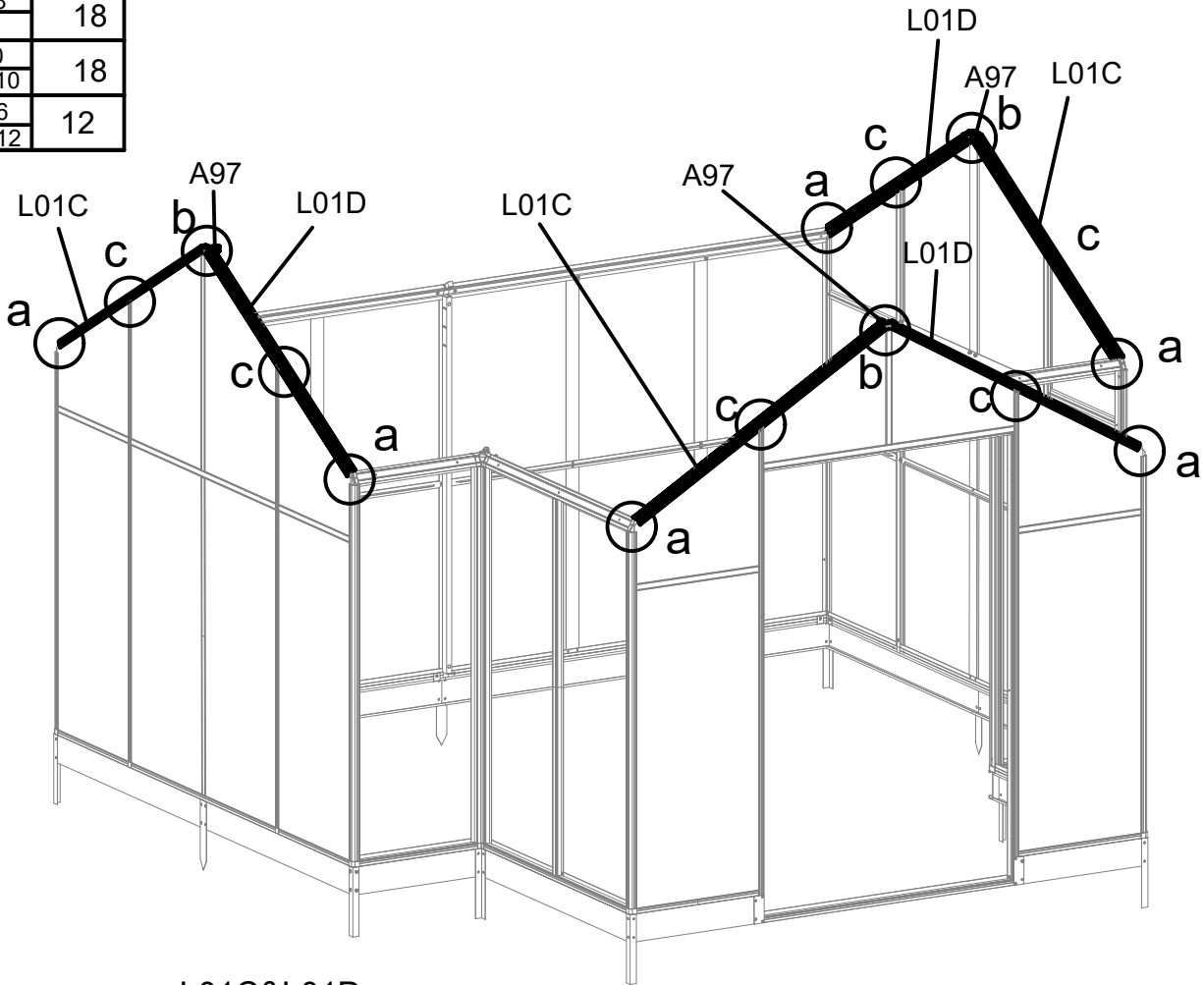
PART	NO	QTY
	Y8	3
	Y9	2
	Y10	1
	Y11	1
	Y12	2
	Y13	3



If glass is chosen, please seal it with rubber (J107) provided.
 If polycarbonate sheet is chosen, rubber is not provided.

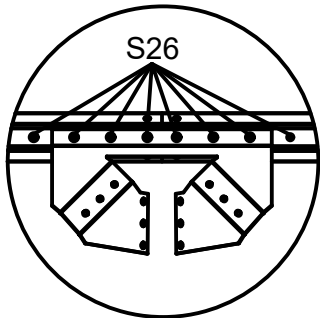
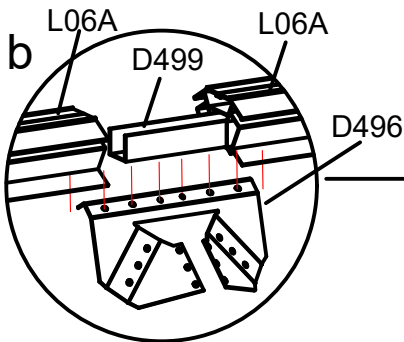
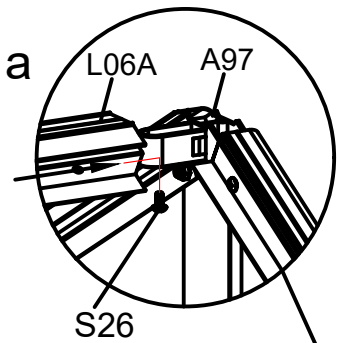
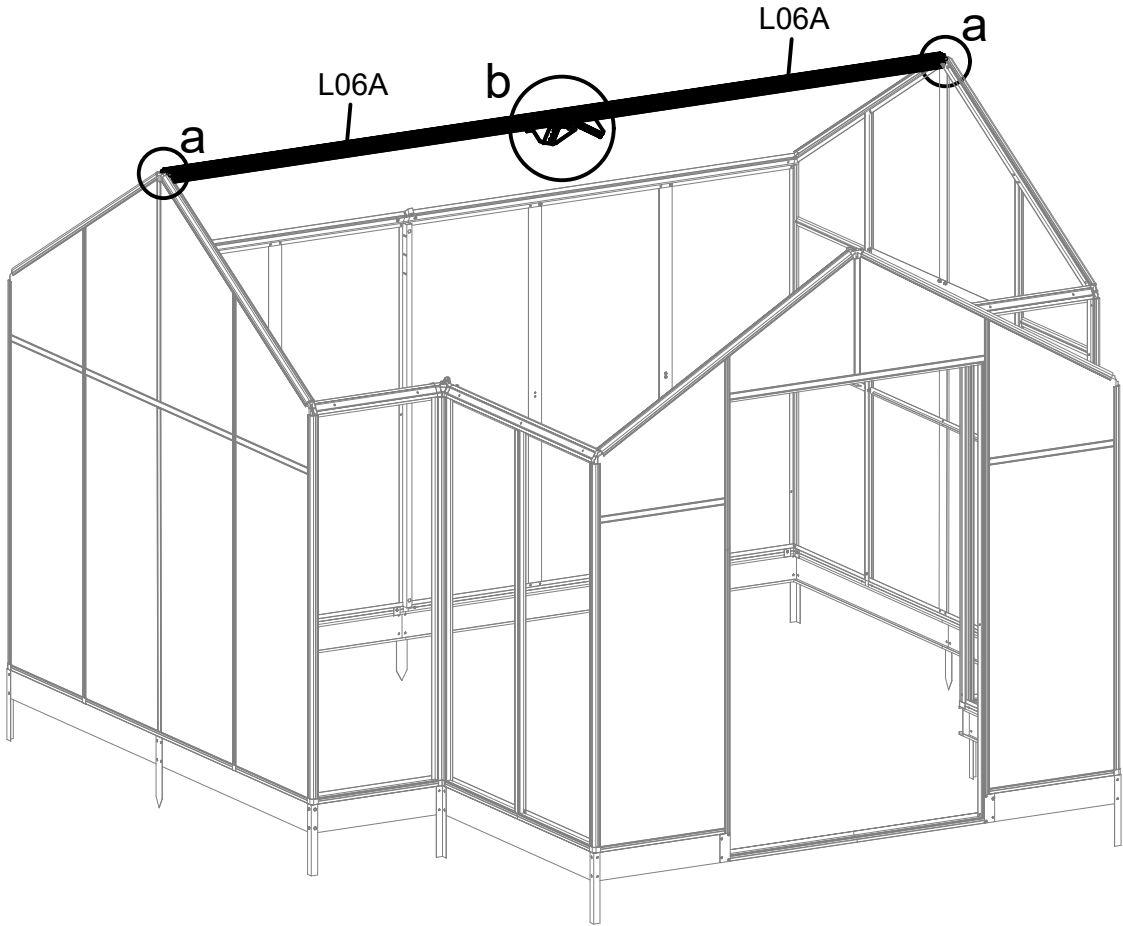
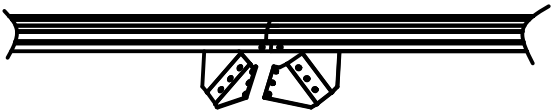


PART	NO	QTY
	L01C	3
	L01D	3
	A97	3
	M08 M5	18
	S20 M5X10	18
	S26 M5X12	12

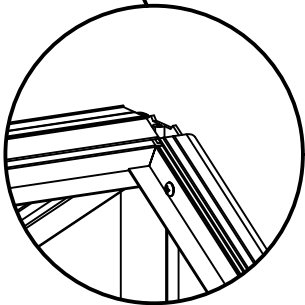
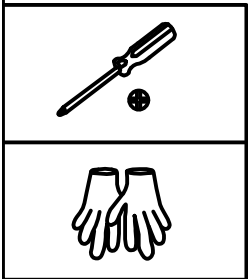


PART	NO	QTY
	L06A	2
	D496	1
	D499	1
	S26 M5X12	10

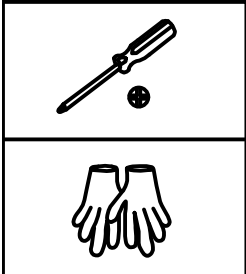
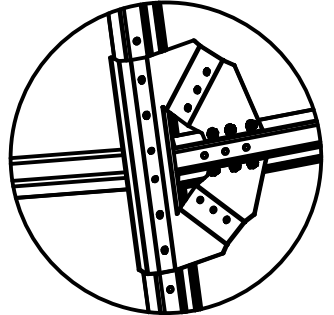
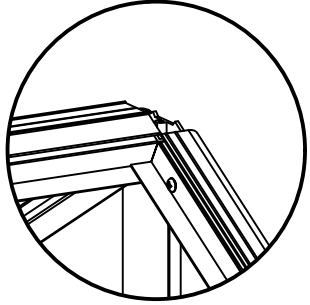
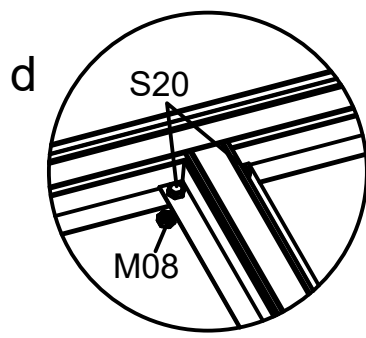
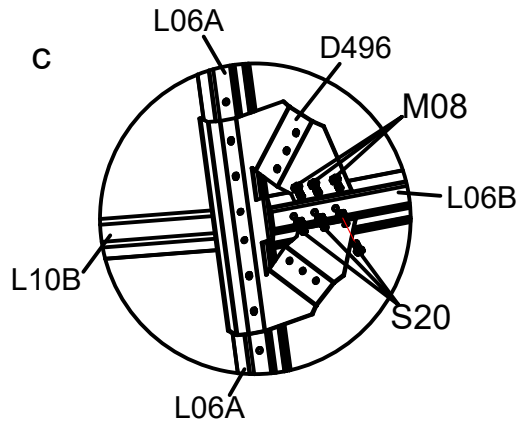
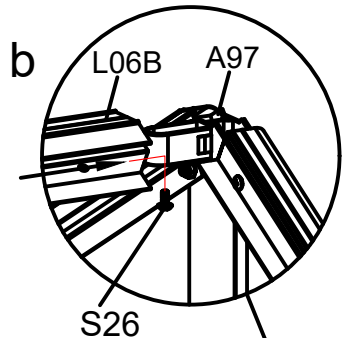
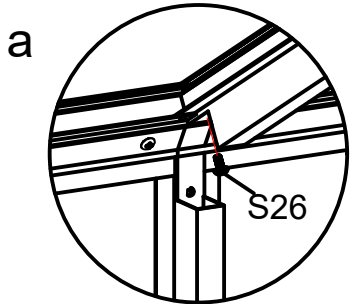
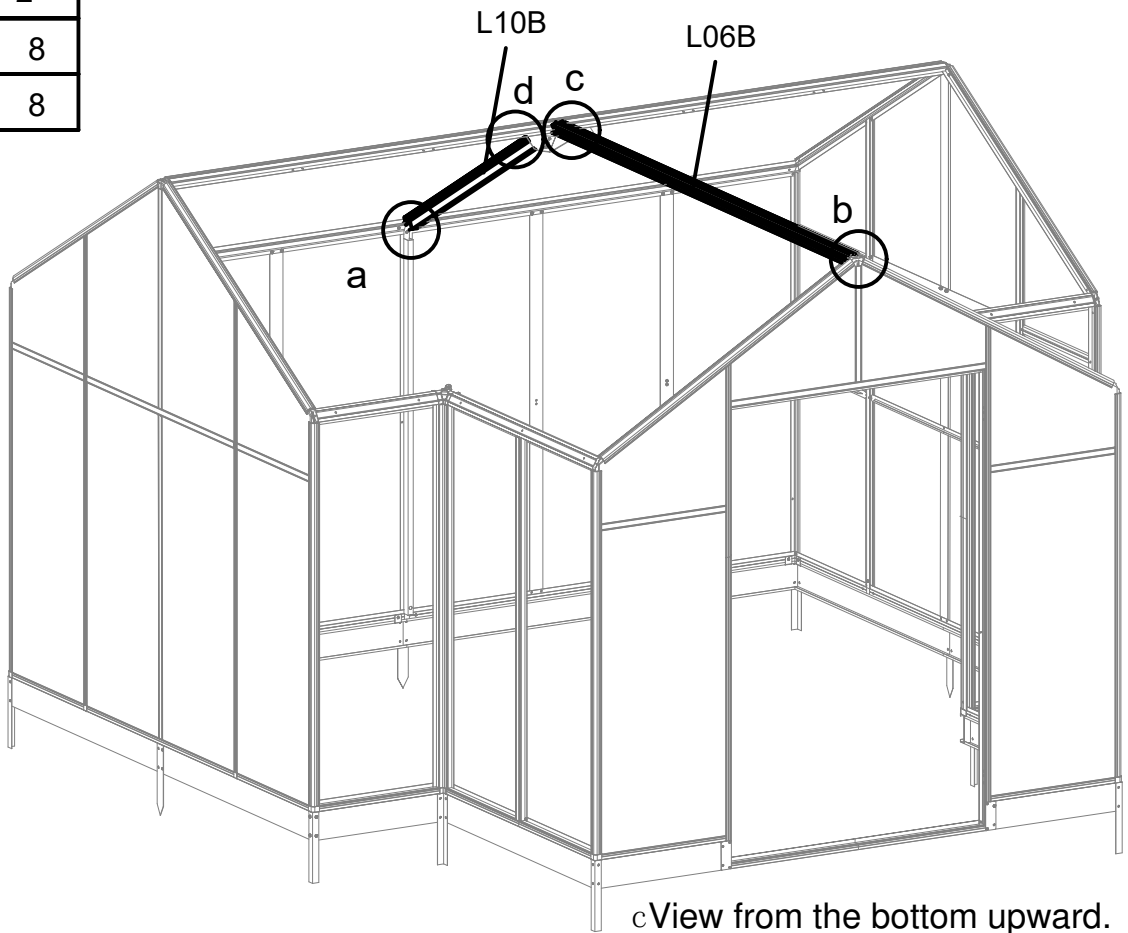
First, assemble L06A.



View from bottom to top.

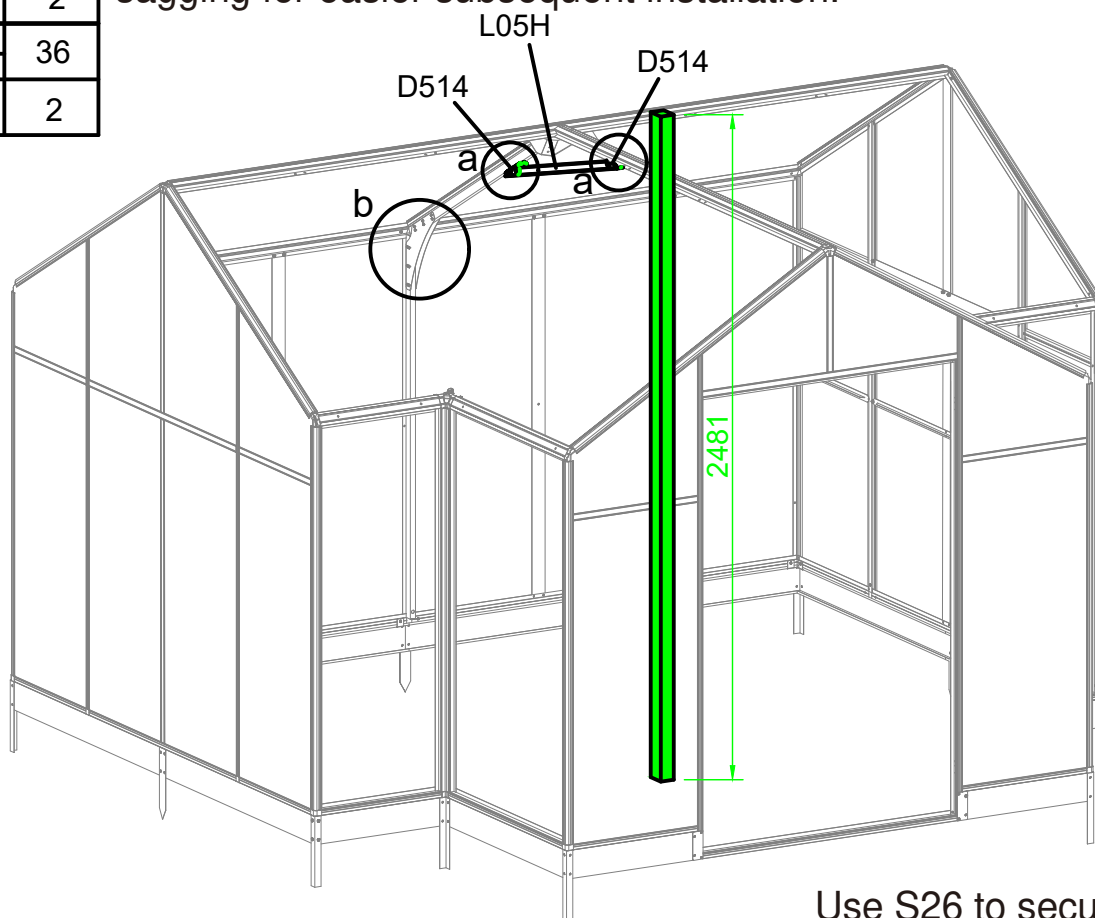


PART	NO	QTY
	L06B	1
	L10B	1
	S26	2
	M5X12	
	M08	8
	M5	
	S20	8
	M5X10	



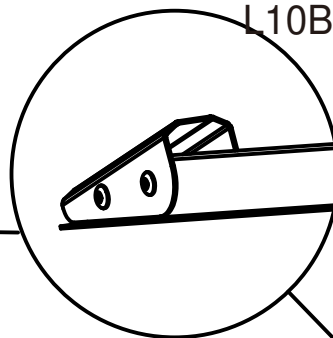
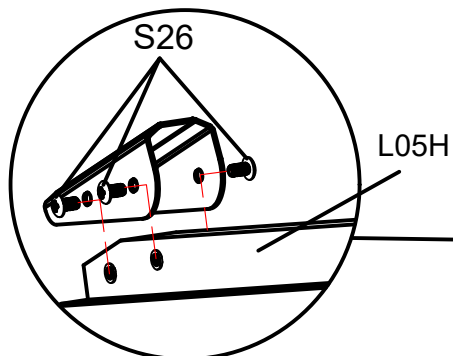
PART	NO	QTY
	L05H	1
	D514	2
	S26	36
	M5X12	
	D329	2

Prepare a 2841mm wooden stake. Wrap one end with cloth and brace it against L06A to keep it parallel to the ground, preventing sagging for easier subsequent installation.



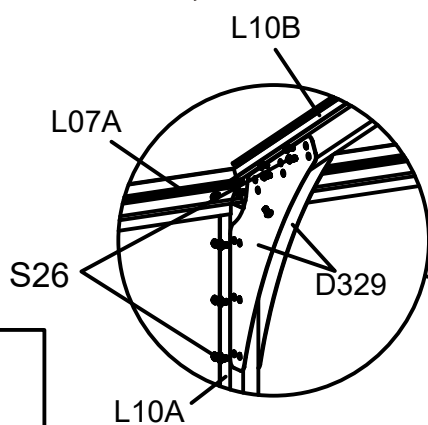
Use S26 to secure D514 to L10B and L06B.

a

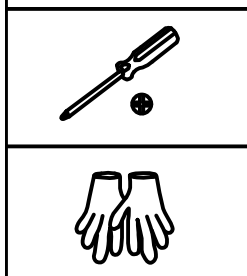
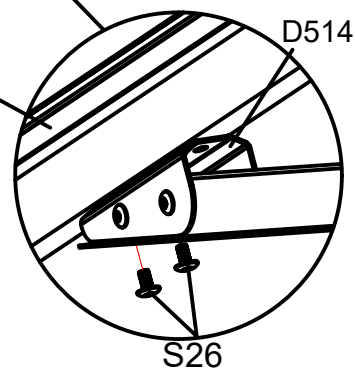
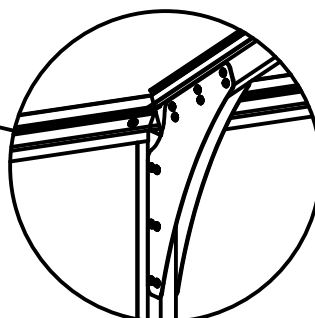


Insert L05H into D514, then secure with S26 and D514.

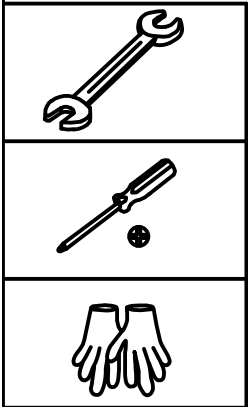
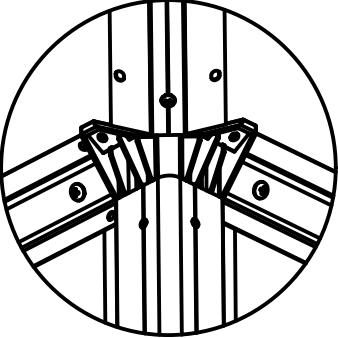
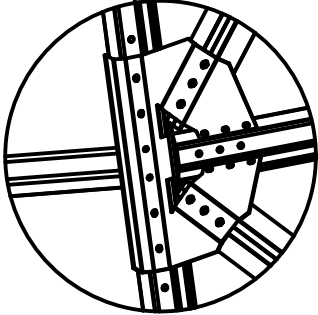
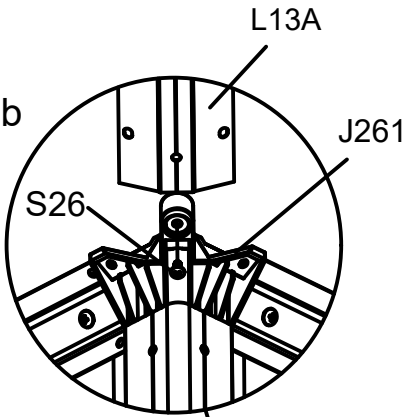
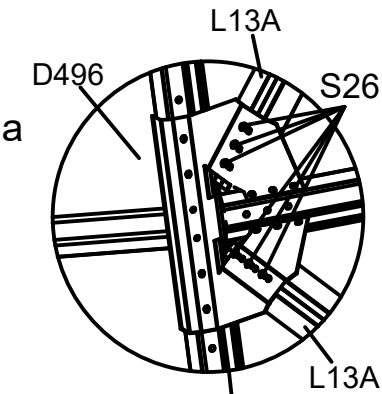
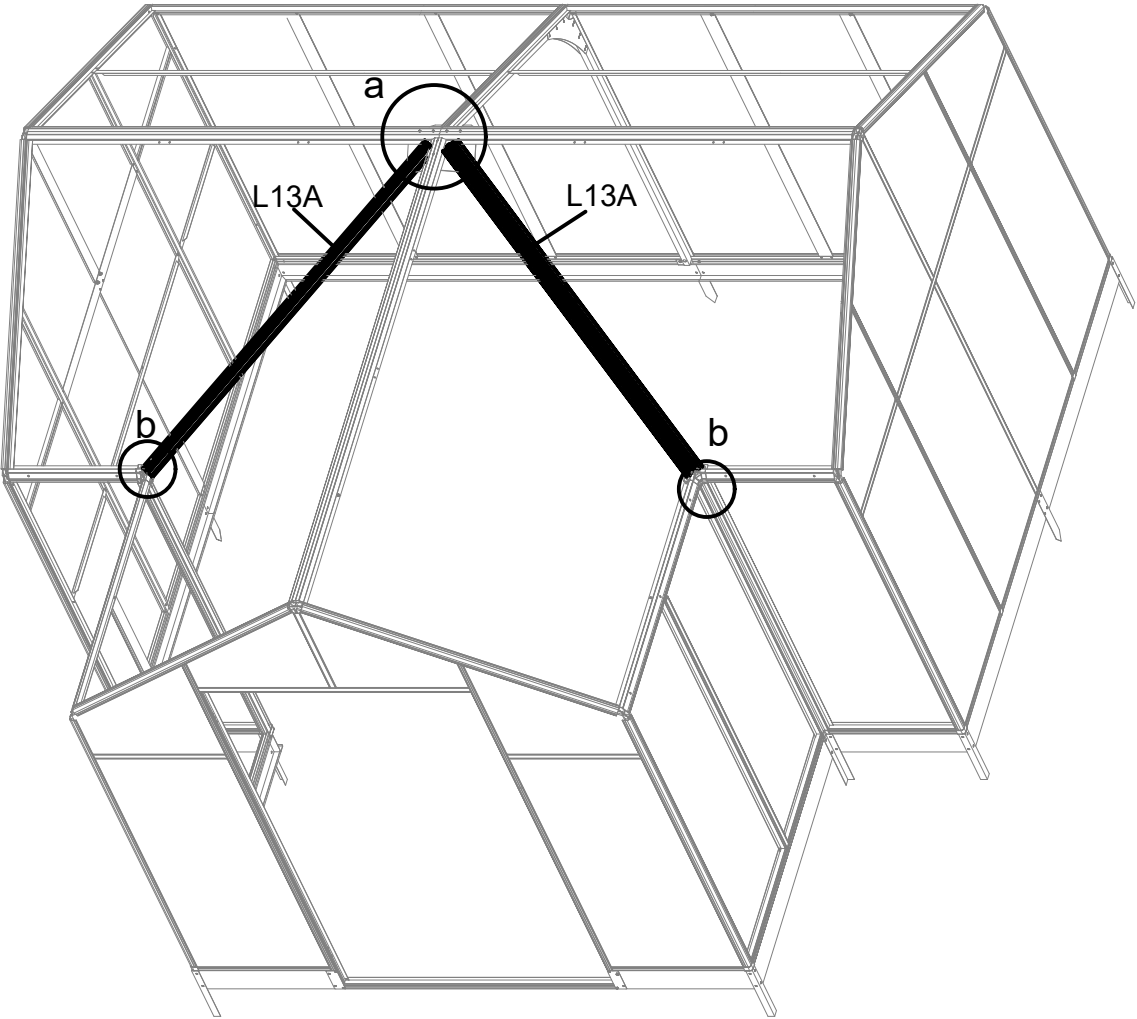
b



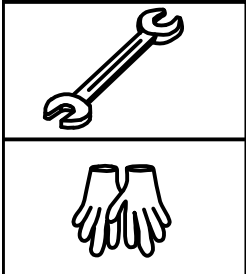
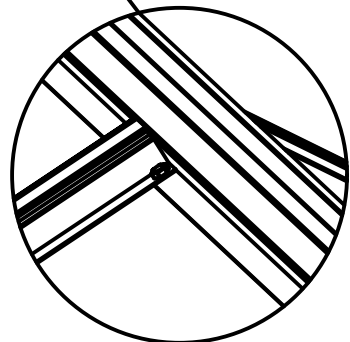
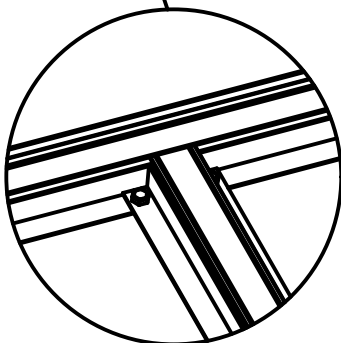
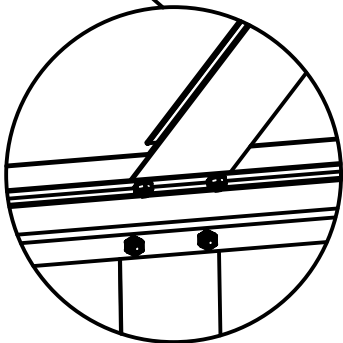
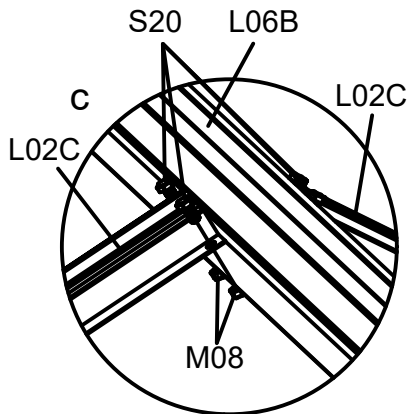
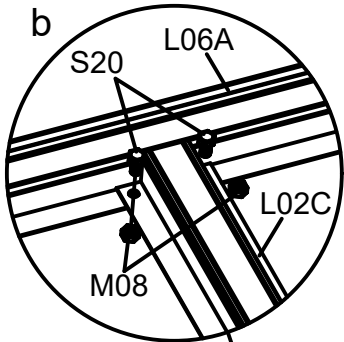
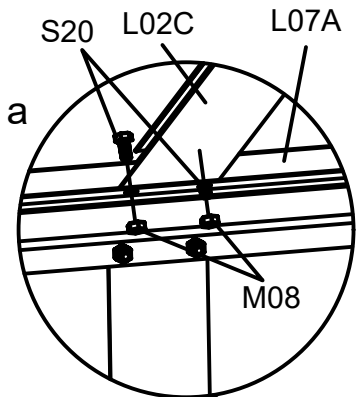
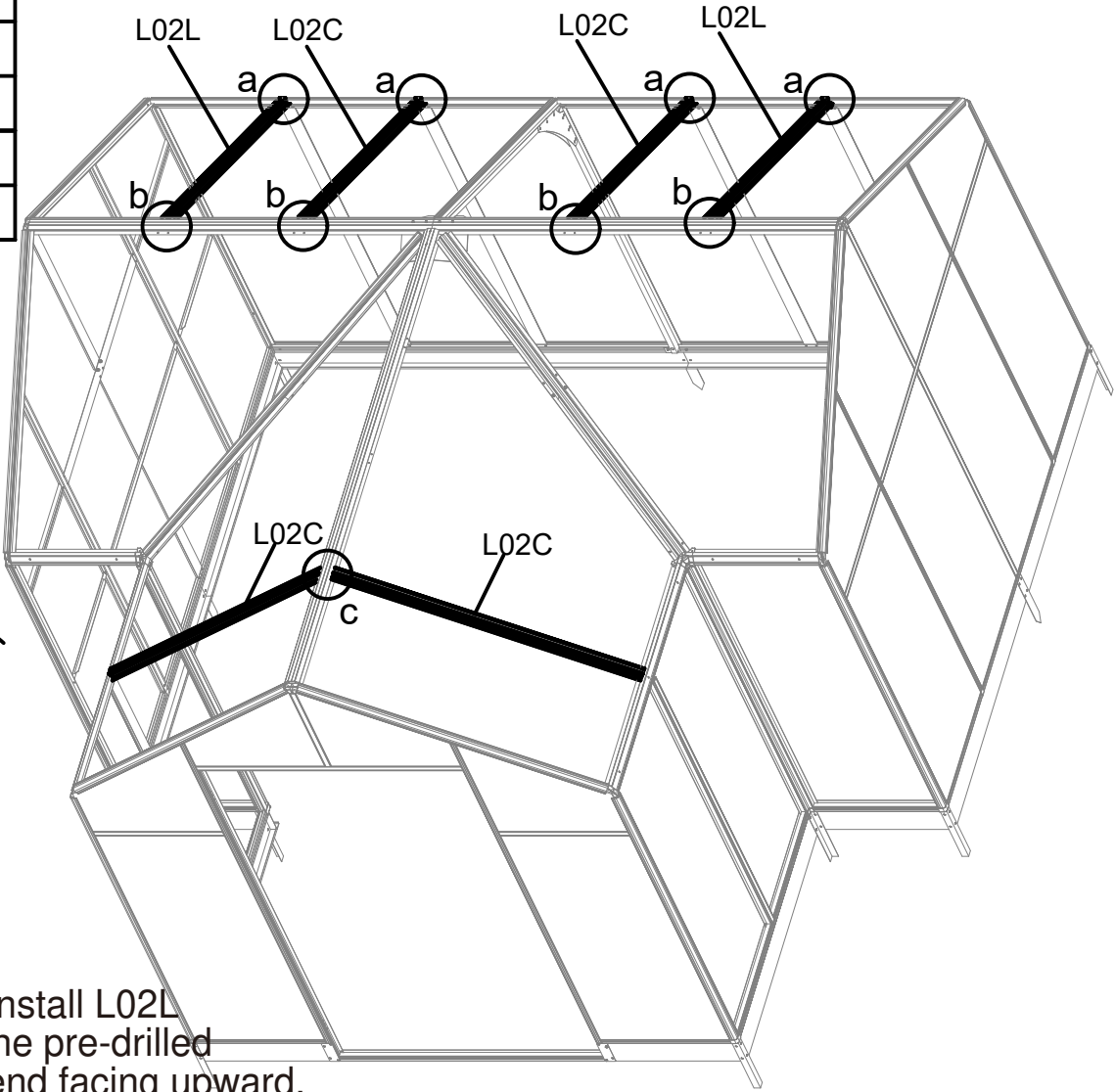
L10B&L06B



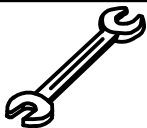
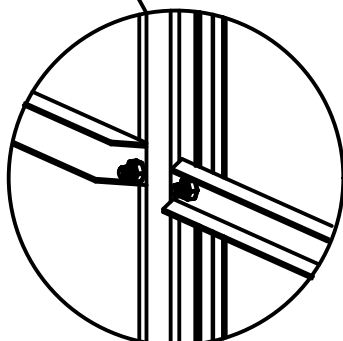
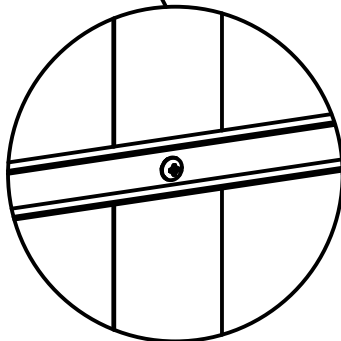
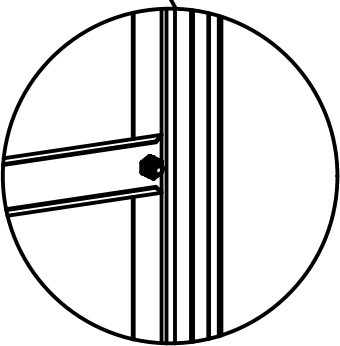
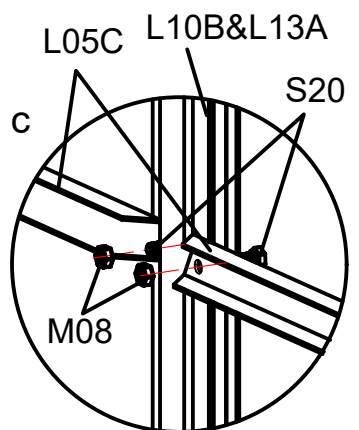
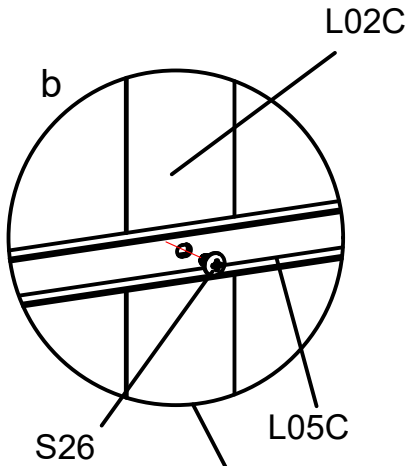
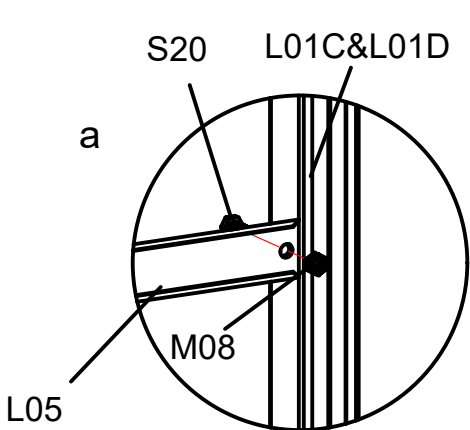
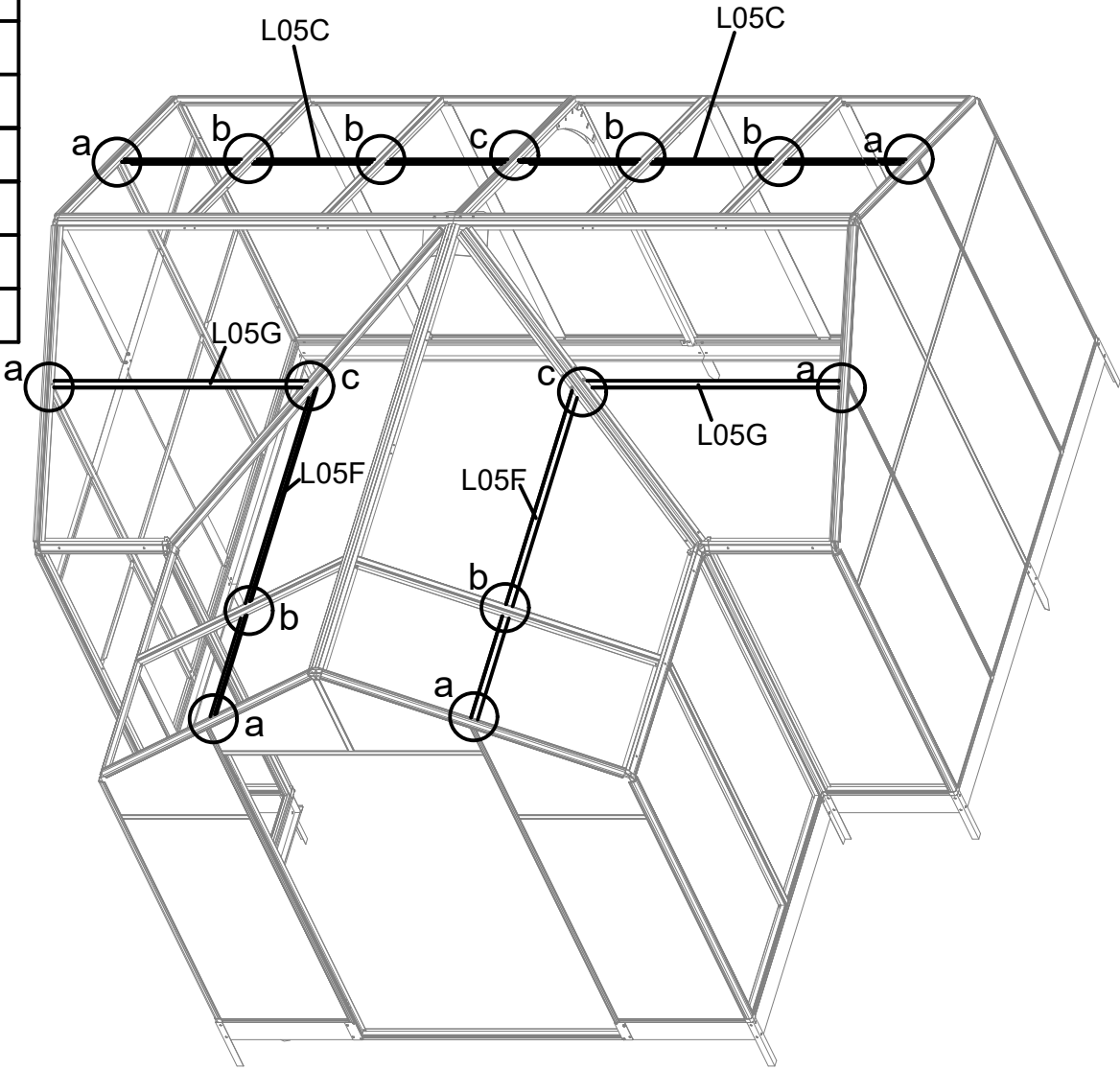
PART	NO	QTY
	L13A	2
	S26 M5X12	8



PART	NO	QTY
	L02C	4
	L02L	2
	M08 M5	24
	S20 M5X10	24

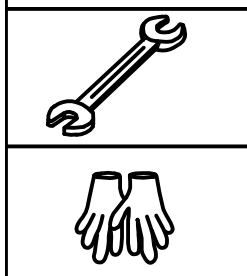
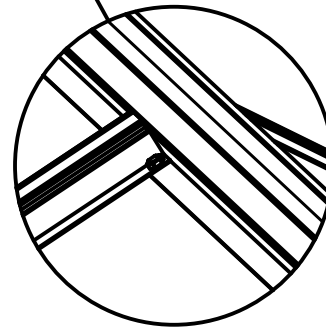
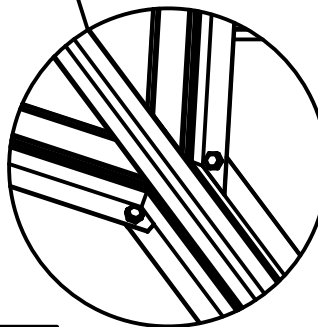
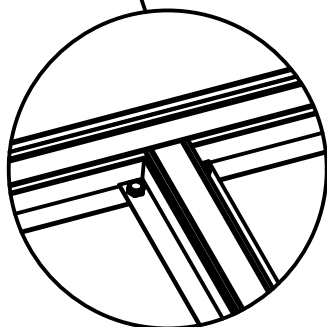
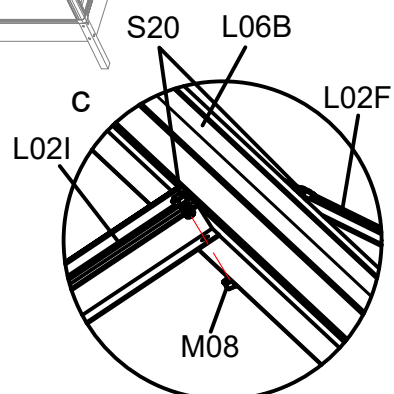
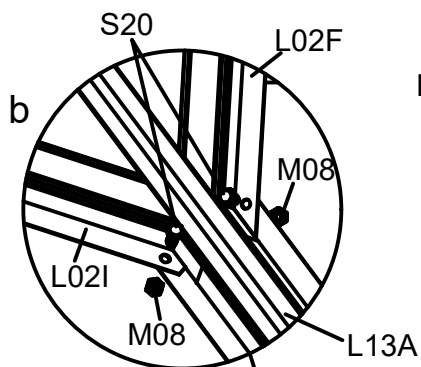
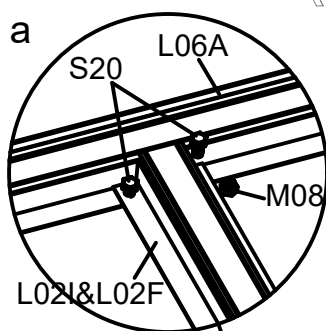
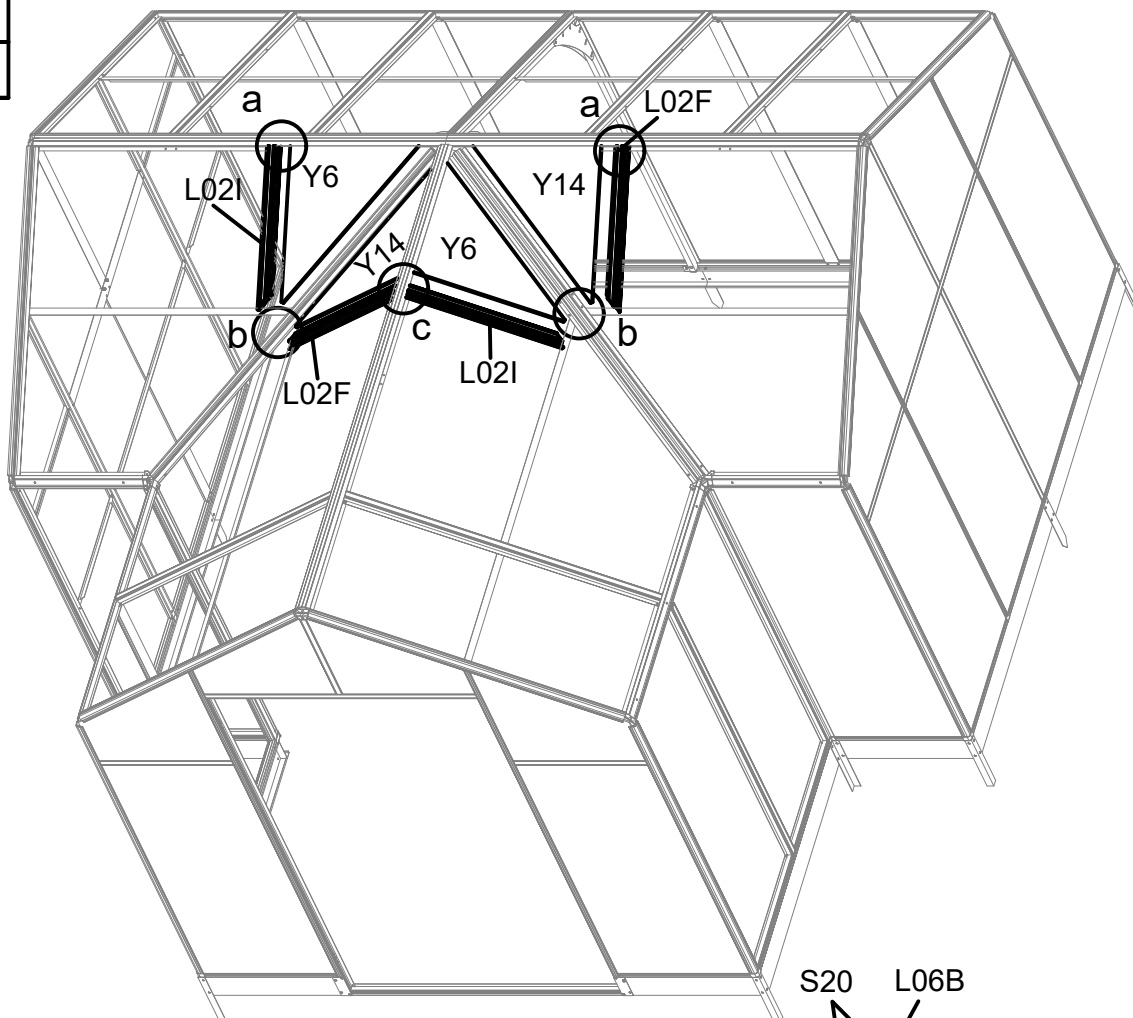


PART	NO	QTY
	L05C	2
	L05G	2
	L05F	2
	M08 M5	12
	S20 M5X10	12
	S26 M5X12	6

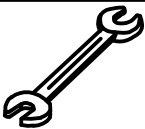
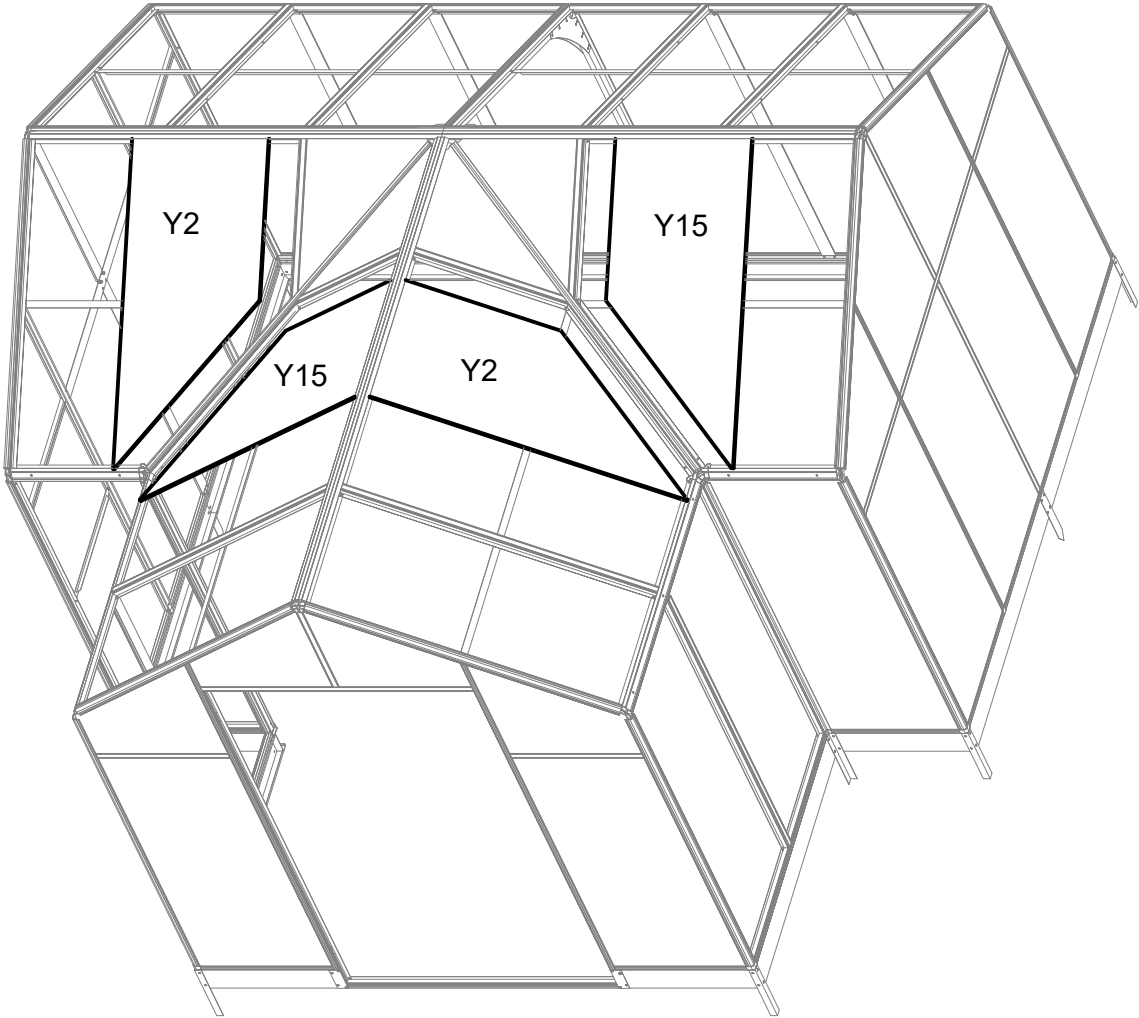


PART	NO	QTY
	L02I	2
	L02F	2
	Y6	2
	Y14	2
	M08	16
	M5	
	S20	16
	M5X10	

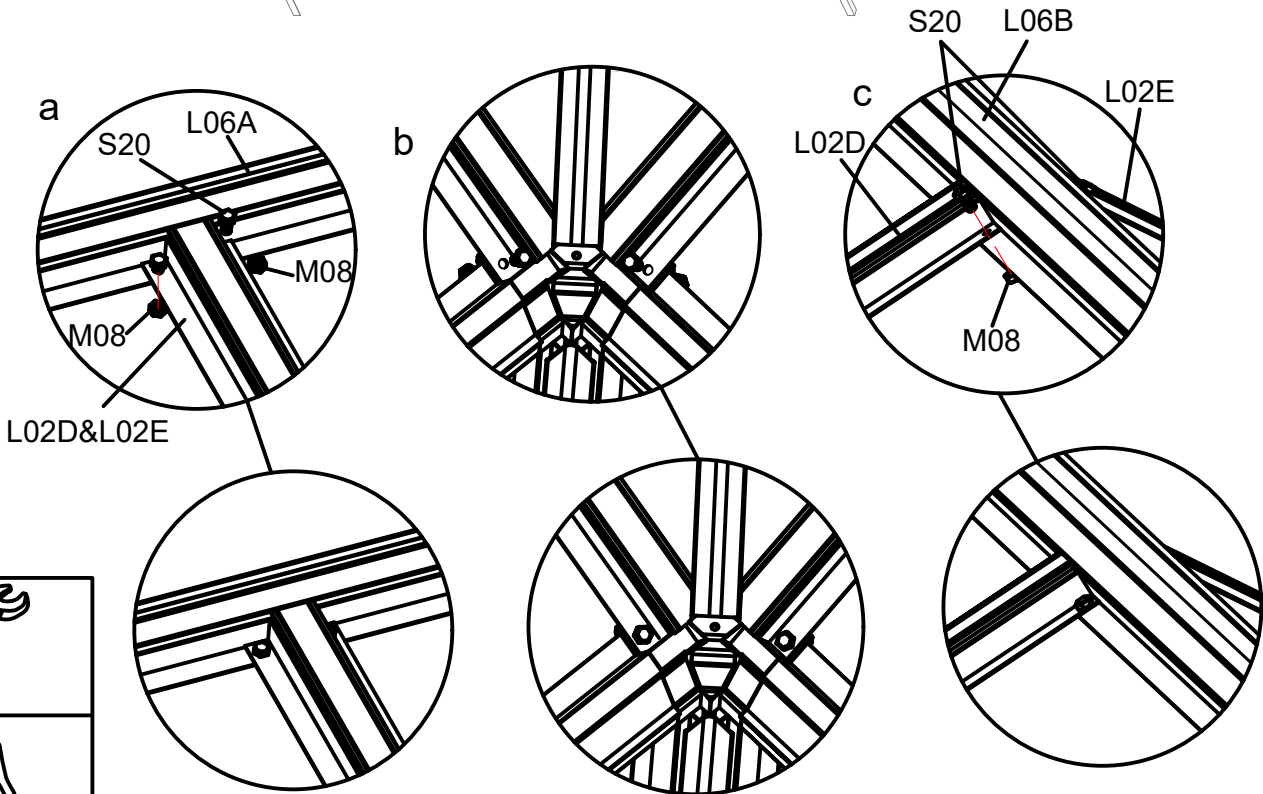
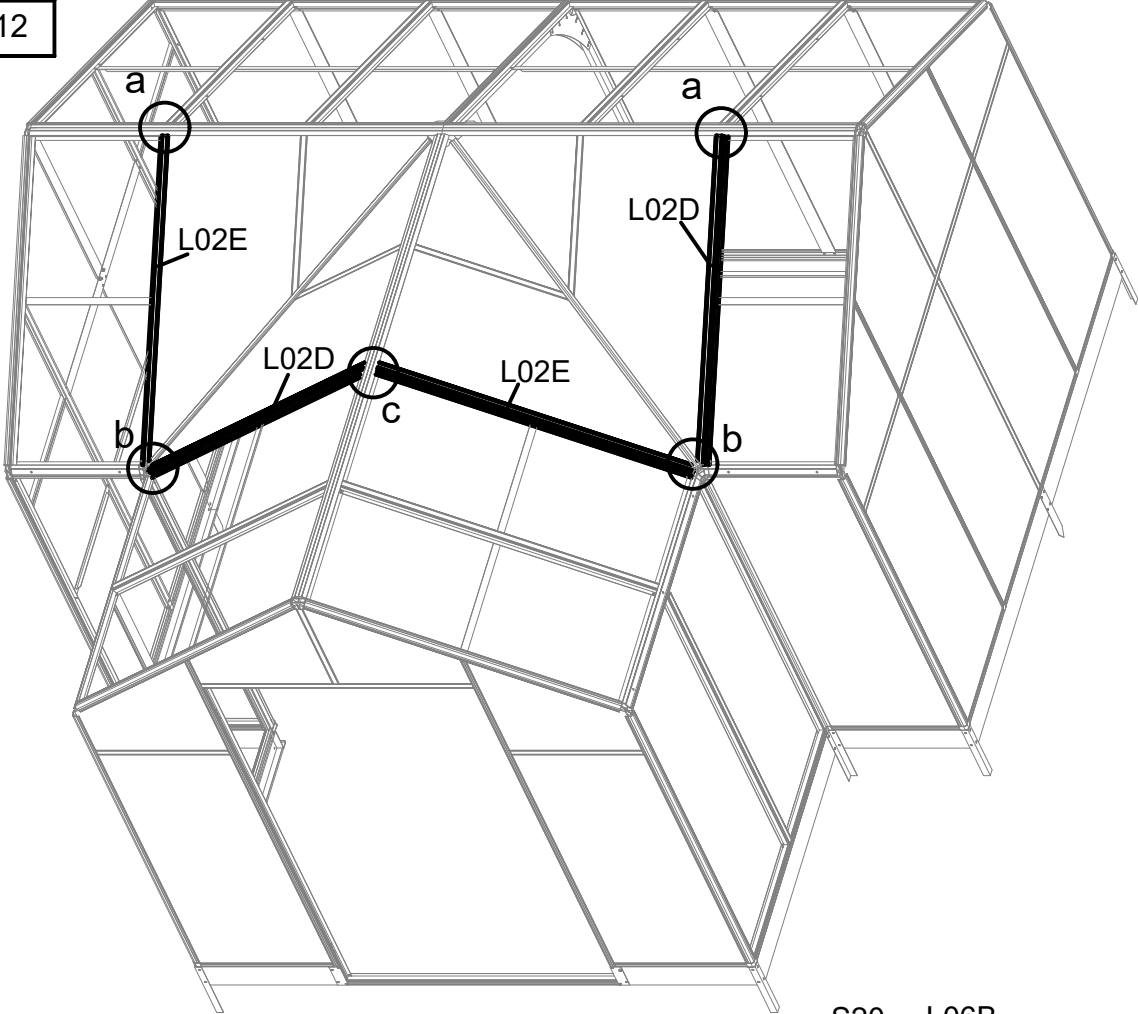
Align and insert into the corresponding slots on L06 and L13.
Attach to L06 and L13 using S20 and M08 fasteners.
Tighten firmly into the designated mounting holes.



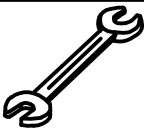
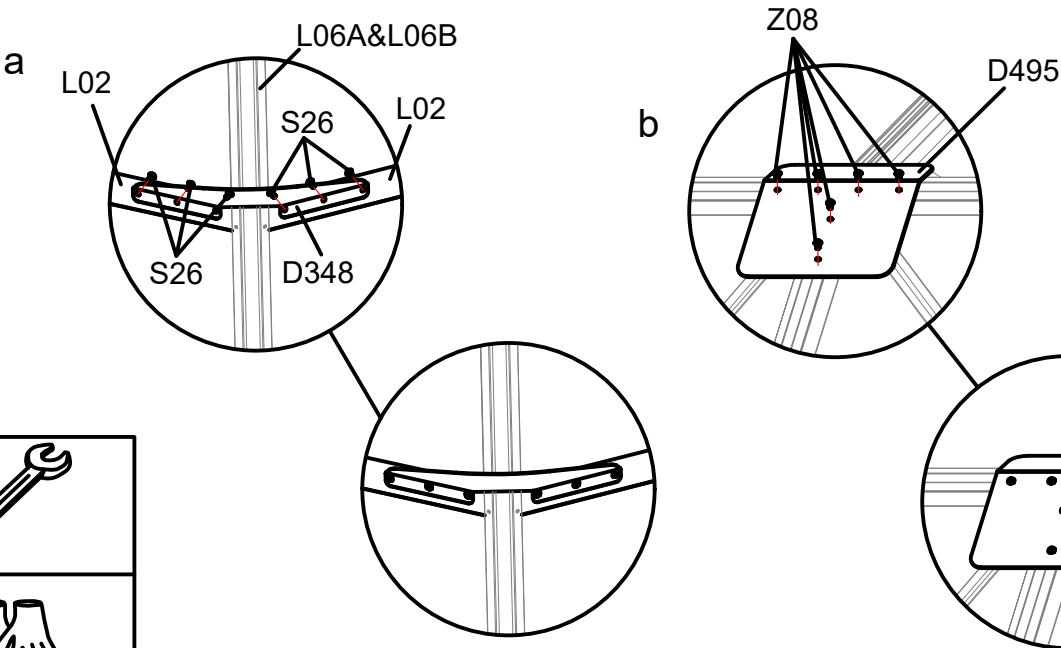
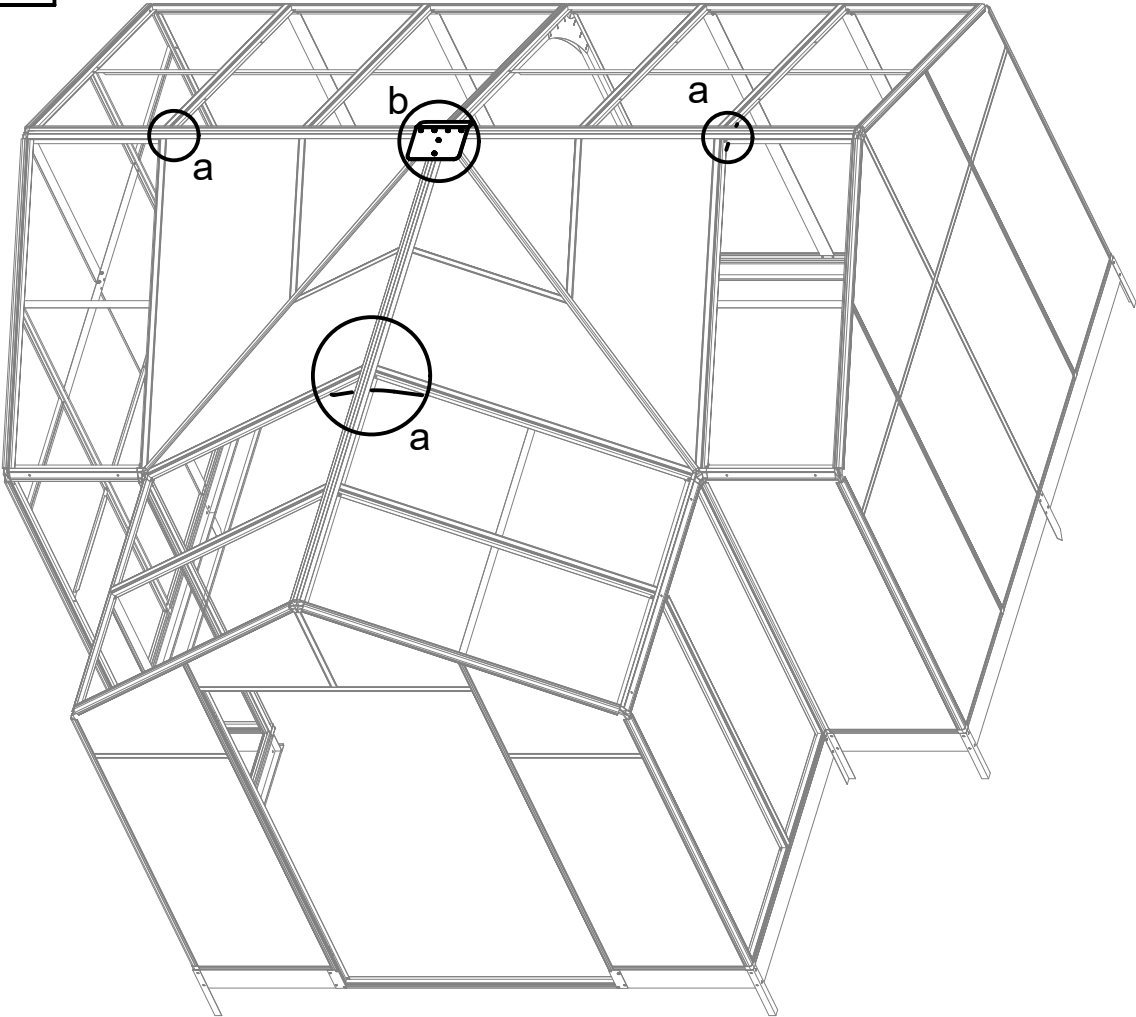
PART	NO	QTY
	Y2	2
	Y15	2



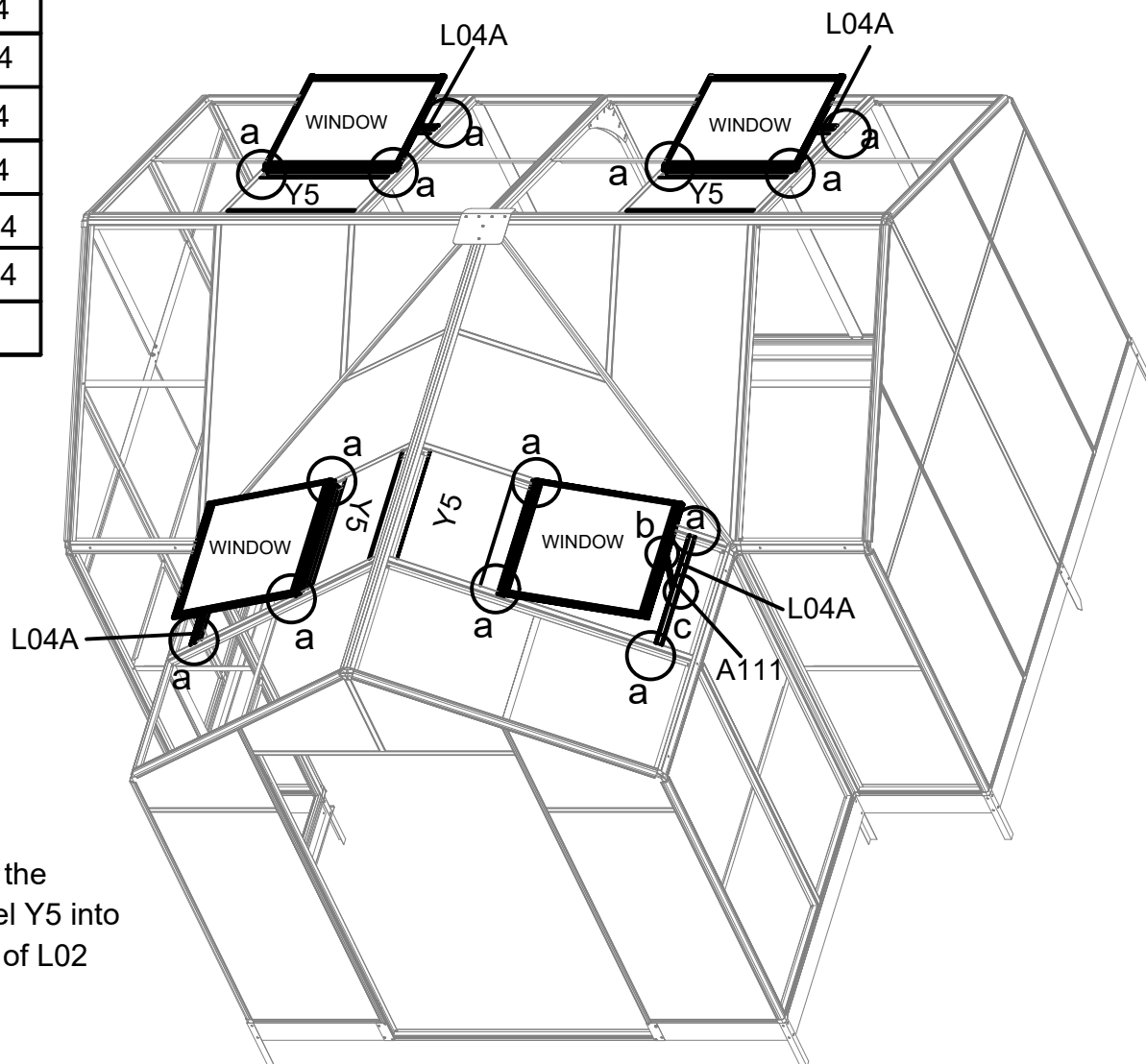
PART	NO	QTY
	L02D	2
	L02E	2
	M08	12
	M5	
	S20	12
	M5X10	



PART	NO	QTY
	D495	1
	D348	3
	S26 M5X12	18
	Z08 Ø4.2X16	6

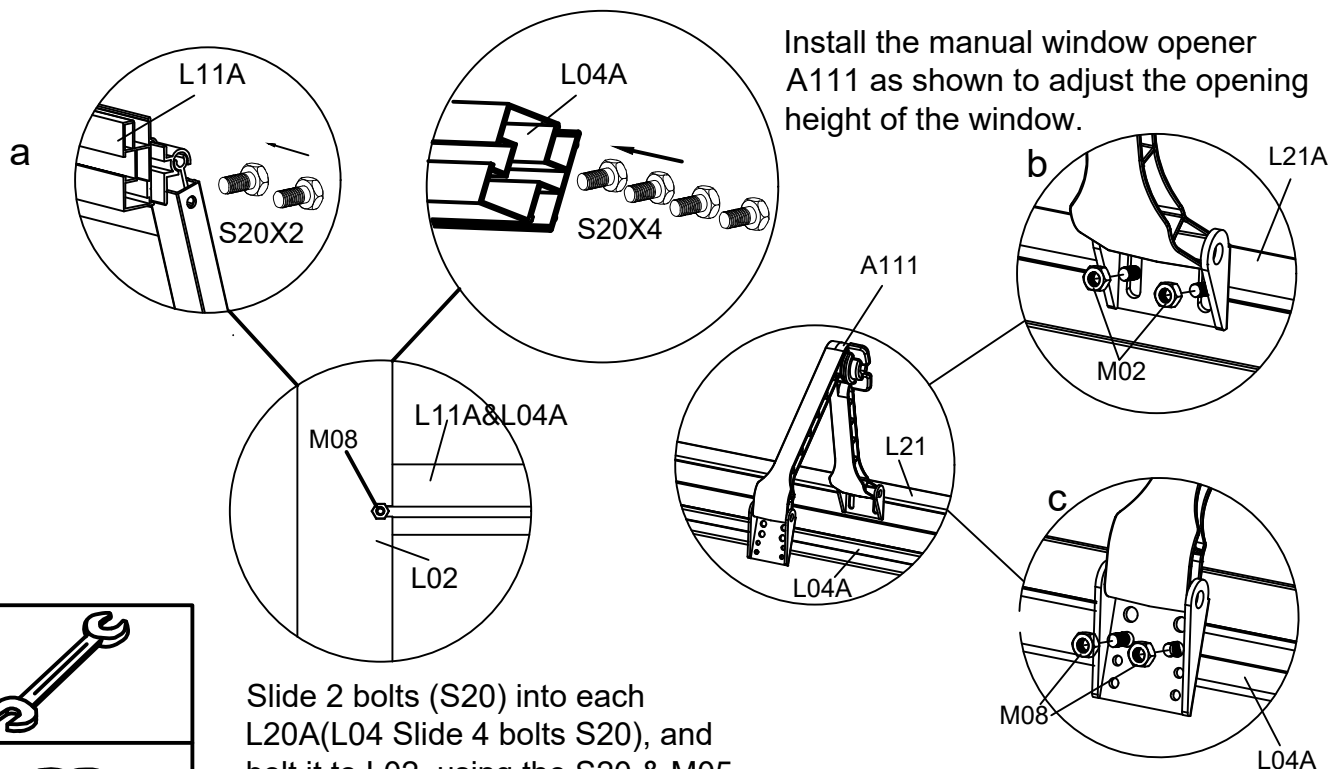


PART	NO	QTY
	L04A	4
	A111	4
	WINDOW	4
	Y5	4
	M08	24
	M5	
	S20	24
	M5X10	
	M02	8
	M4	

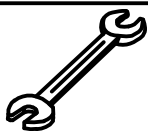


Firstly, slide the glazing panel Y5 into the channel of L02

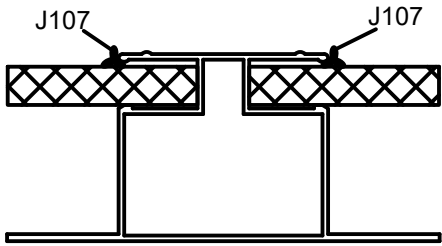
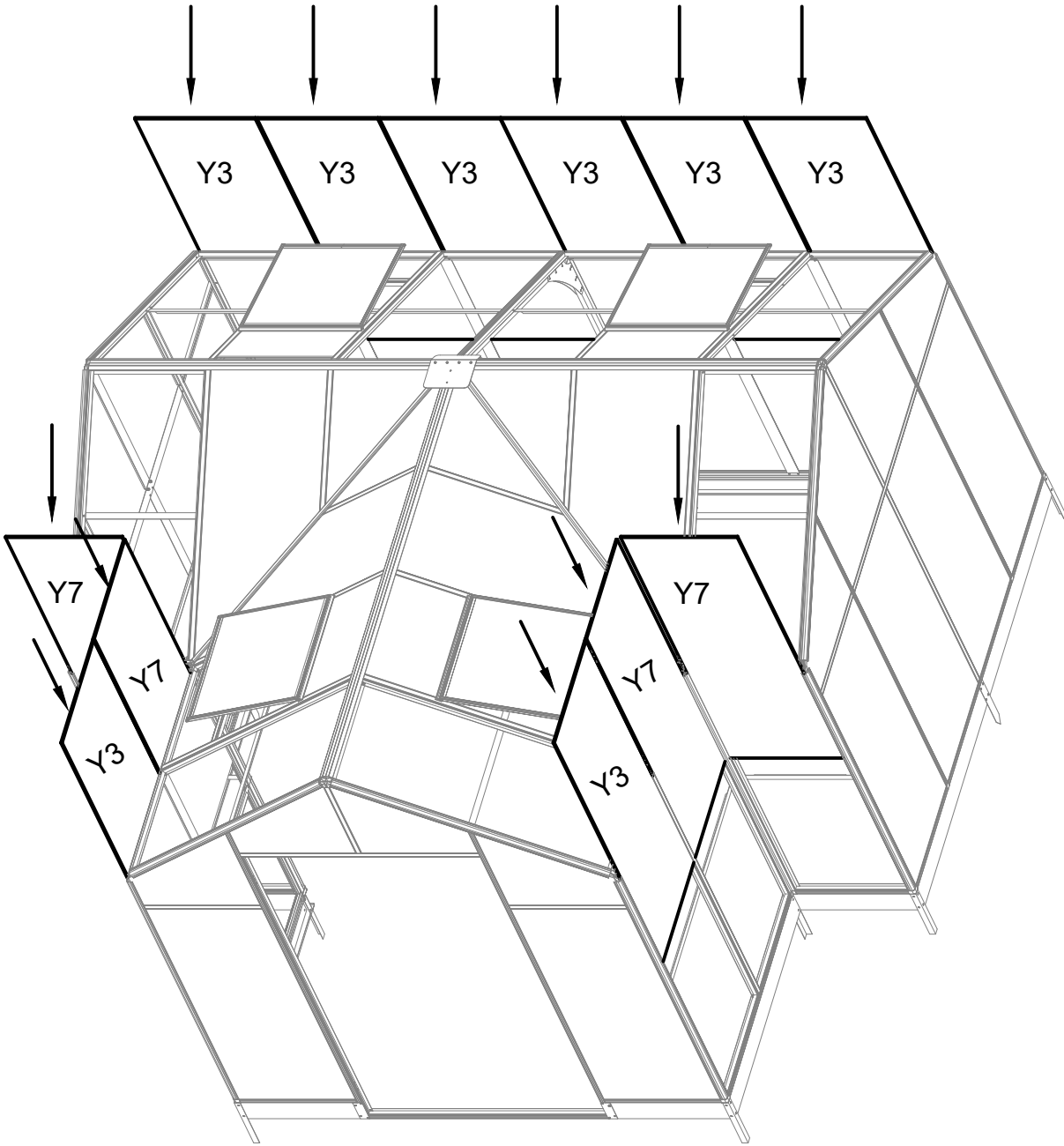
Install the manual window opener A111 as shown to adjust the opening height of the window.



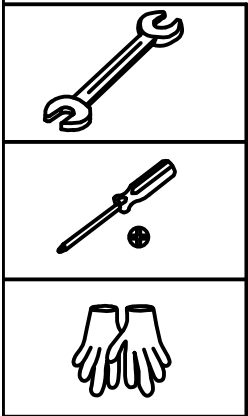
Slide 2 bolts (S20) into each L20A(L04 Slide 4 bolts S20), and bolt it to L02, using the S20 & M05



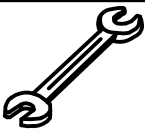
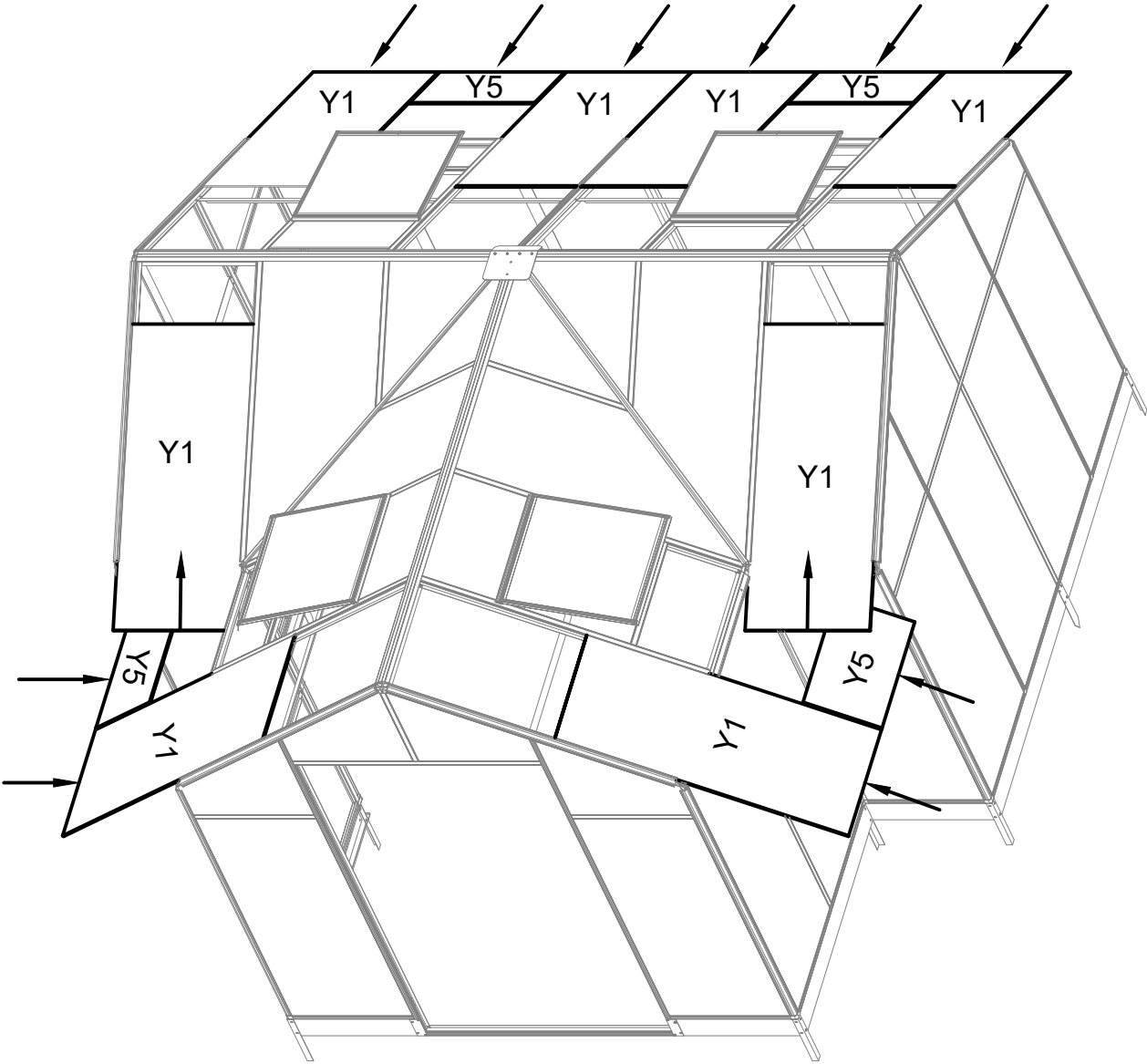
PART	NO	QTY
	Y3	8
	Y7	4



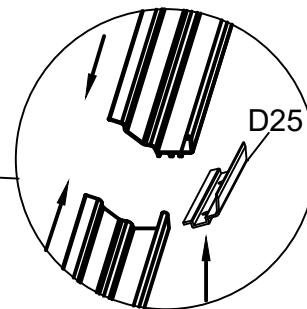
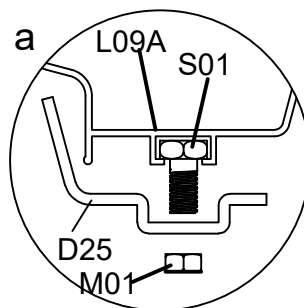
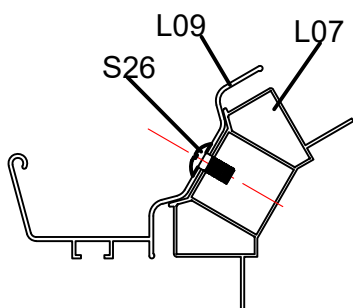
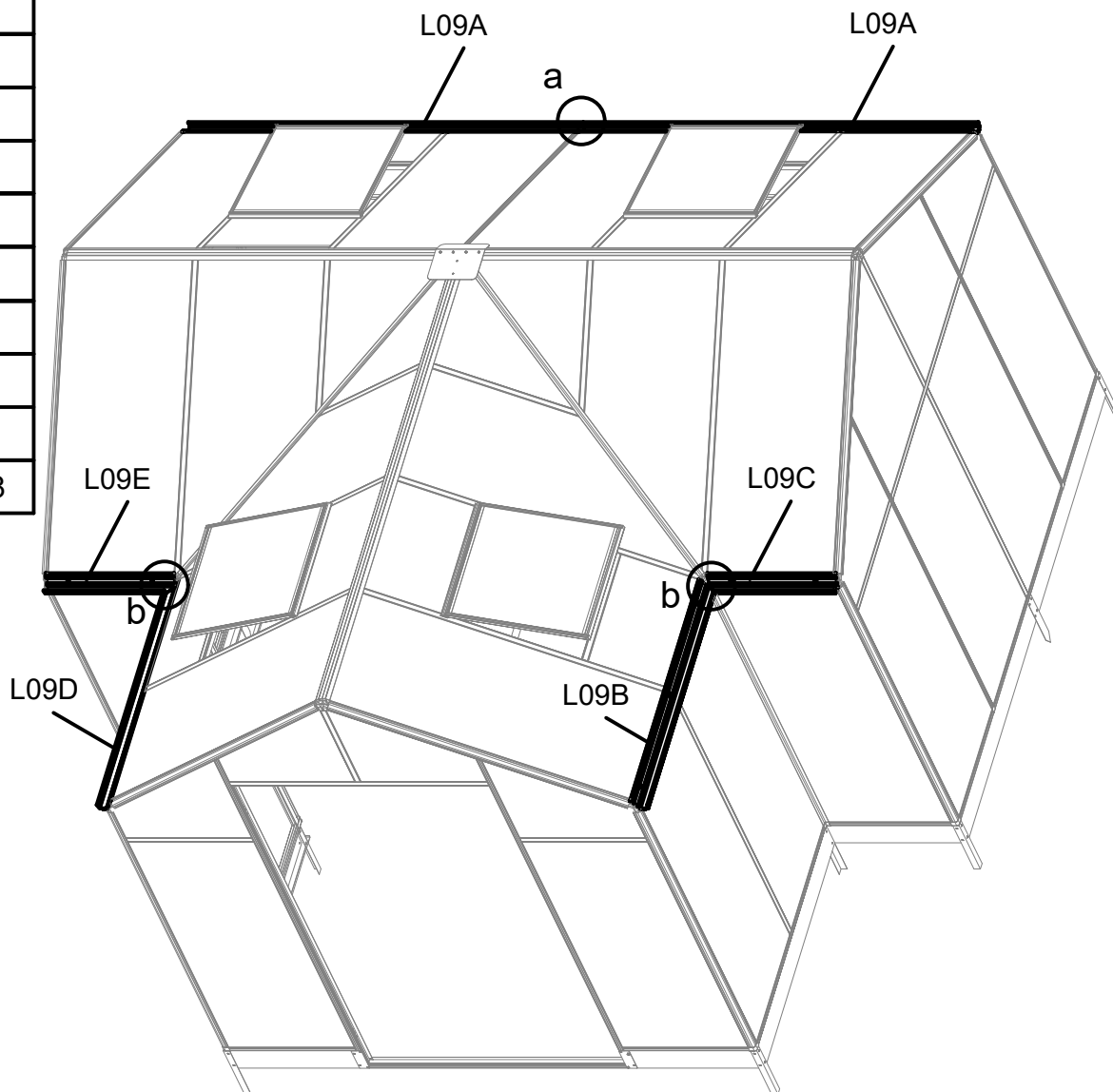
If glass is chosen, please seal it with rubber (J107) provided.
 If polycarbonate sheet is chosen, rubber is not provided.



PART	NO	QTY
	Y1	8
	Y5	4

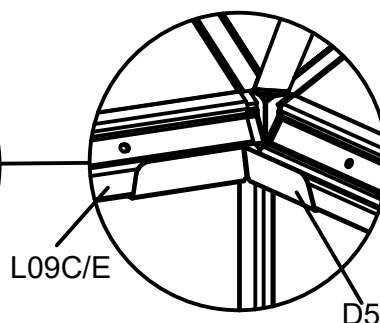
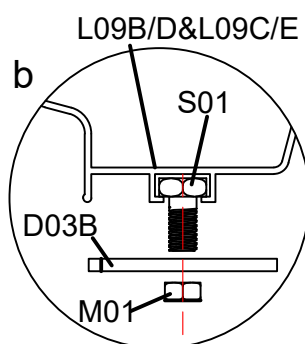


PART	NO	QTY
	L09A	2
	L09B	1
	L09C	1
	L09D	1
	L09E	1
	D25	1
	D501	2
	M01 M6	10
	S01 M6X12	10
	S26 M5X12	18

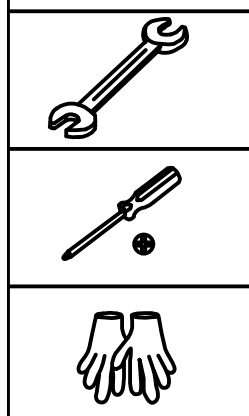


Securely fasten L09 to L07 using S26.

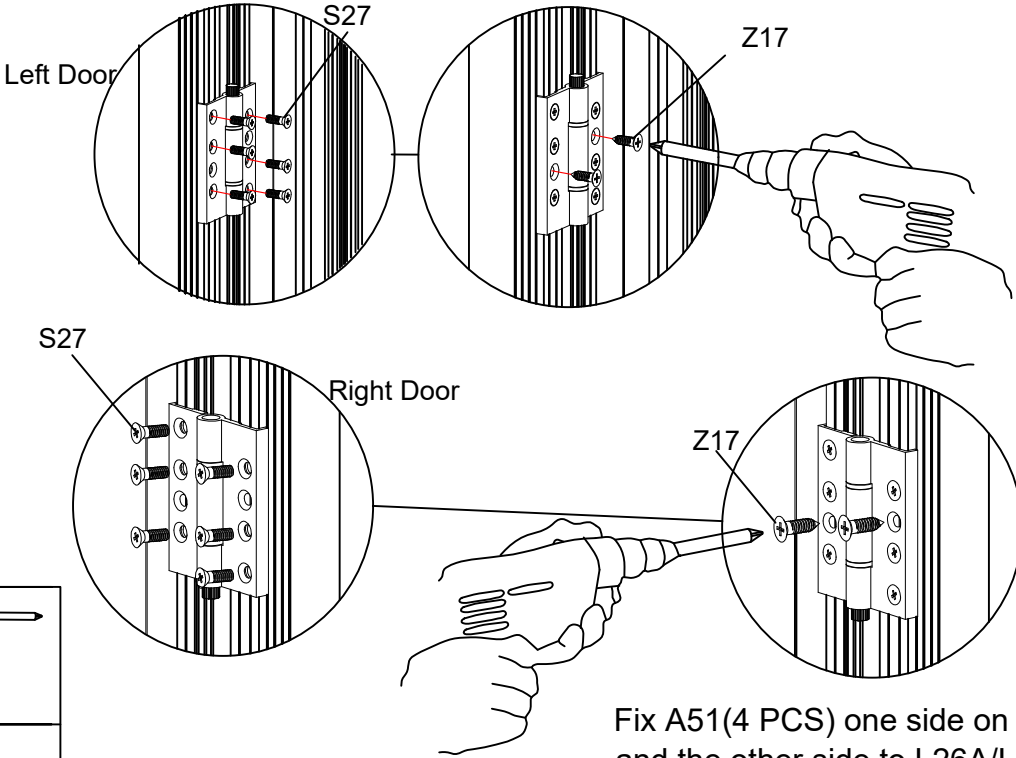
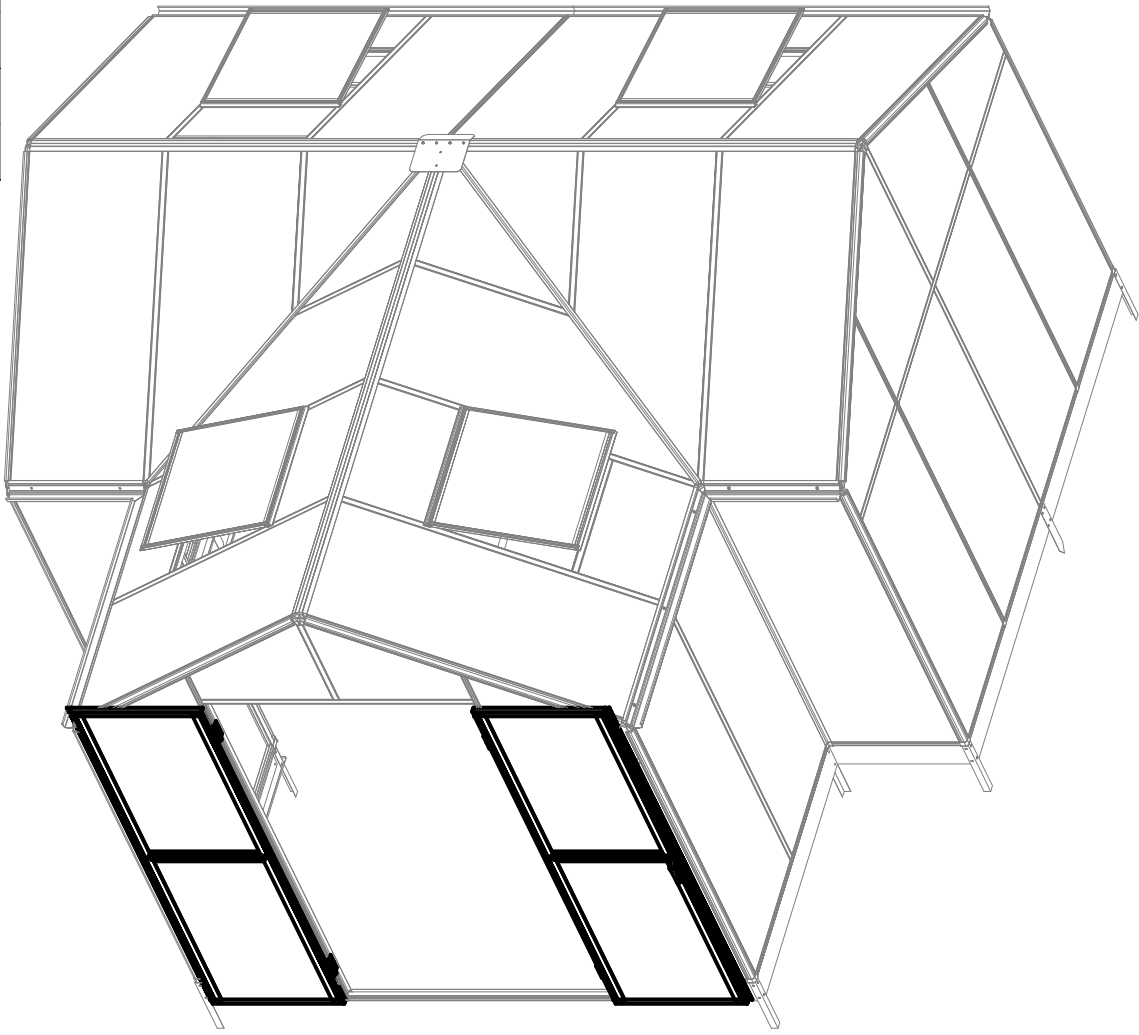
Slide 1*S01 into the bolt channel of both L09A, fix D25 to L09A using S01 & M01.



Slide S01 into the bolt channels of L09B/D and L09C/E, then secure D501 to L09B/D and L09C/E using S01 and M01.

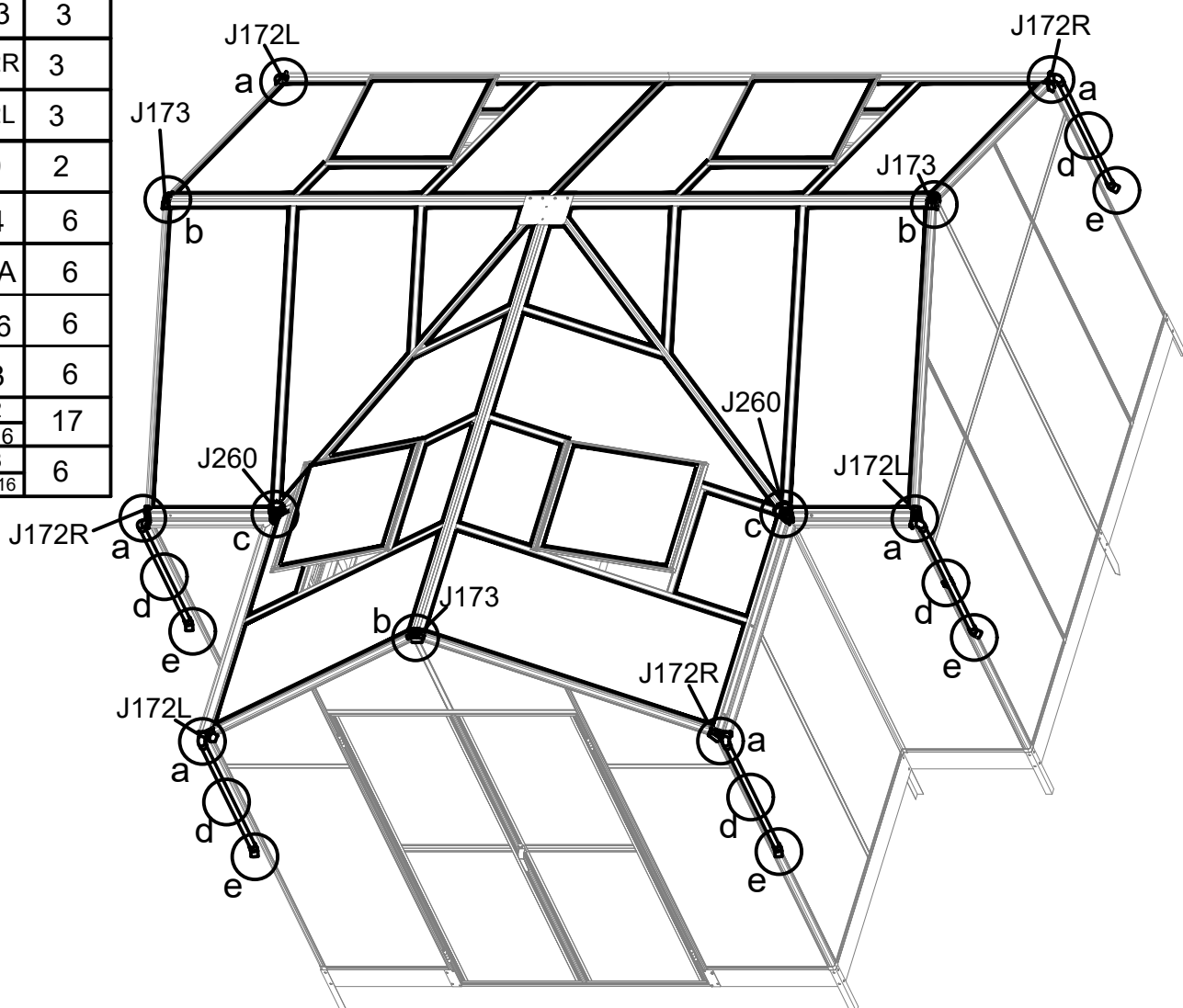


PART	NO	QTY
	D00R-L	1
	D00R-R	1
	A51	4
	Z17	8
	M4.8X16	
	S27	
	M5X12	24

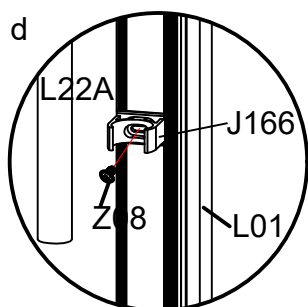
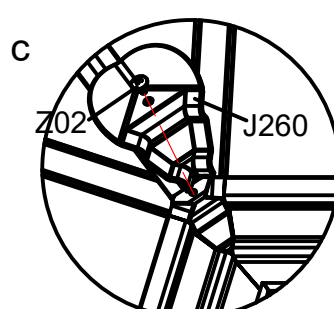
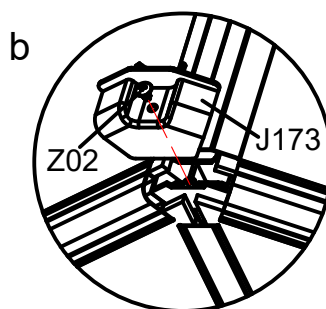
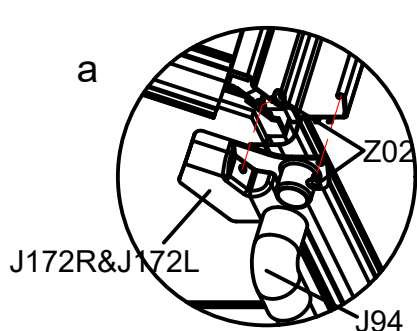


Fix A51(4 PCS) one side on the door profile and the other side to L26A/L26B using S27. Then secure with Z17.

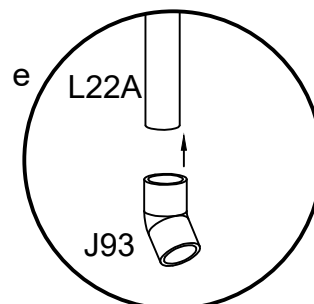
PART	NO	QTY
	J173	3
	J172R	3
	J172L	3
	J260	2
	J94	6
	L22A	6
	J166	6
	J93	6
	Z02	17
	Ø4X16	
	Z08	6
	Ø4.2X16	



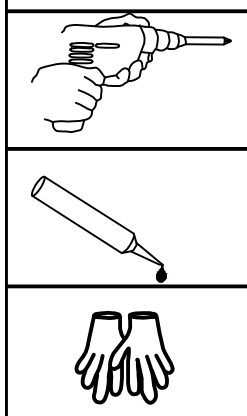
Fix the cover caps (J172L/R,J173,J260) carefully with Z02. Be careful to ensure that the screws are driven in straight and in the correct position



Drill a hole in L01A/L01B, approximately 3mm diameter and 400mm down from the gutter. Fix the J166 downpipe bracket with Z08 screws and then clip the L22A downpipe into the J166 bracket.



If you wish to eliminate leaks, use glue when fixing the downpipe bends (not provided).



PART	NO	QTY
	A89	2
	S89	8
	M3X12	

